



GE Appliances

General Electric Company
Appliance Park, Louisville, KY 40225

Service Bulletin

REFRIGERATORS
LOUISVILLE BUILT 18 CU. FT.
LARGE TOP-FREEZER NO-FROST MODELS
SANYO COMPRESSOR SOUND REDUCTION

REF 15-00

AUGUST 2000

Field Fix – Sanyo Compressor Sound Reduction

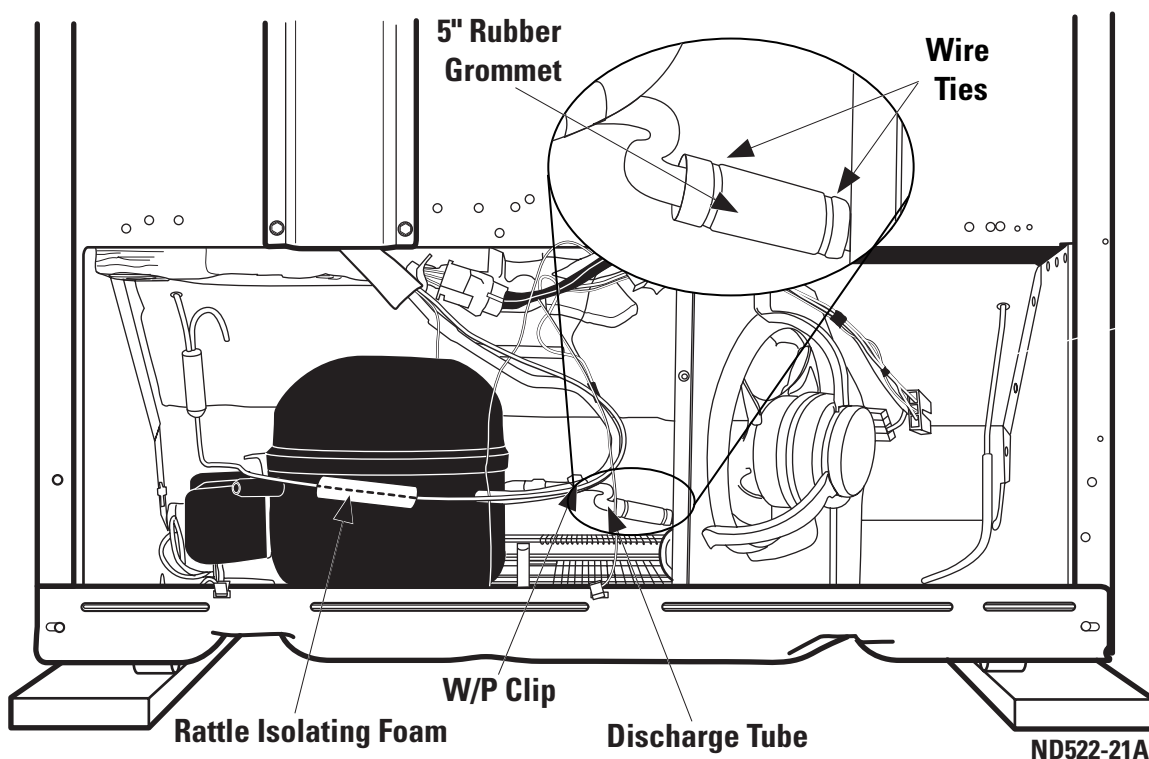
Starting in March 2000 (serial GZ) , there was a change in Louisville built 18 cubic foot Large Top-Freezer No-Frost Refrigerators. The change resulted in an increases in operating sound levels for some units. While the sound level does not affect performance, it is objectionable to some consumers.

The **field fix** is to install a 5" grommet sleeve (WR02X10494) to the compressor discharge tube. The field fix reduces the overall sound level of the

compressor and changes the frequency of the sound. Placing wire ties 1" from each end of the grommet sleeve increases its' effectiveness.

While this issue is limited to only certain models of the Sanyo compressor, installation of the grommet sleeve on other models may also reduce sound levels.

Beginning mid July 2000 (serial MZ), the grommet sleeve will be installed during production.



**Position the 5" grommet (WR02X10494)
on the compressor discharge tube.**