

Date Page **2000-06**

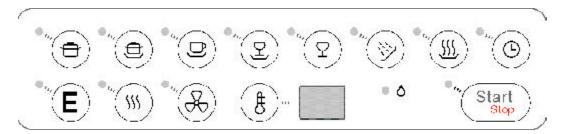
INDEX

D1976CSTM DISHWASHER (DW955)

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PROGRAMS

PROGRAM DEFINITION

Pots and pans/Sani Two prewashes, main wash, three rinses* and drying.

Super Two prewashes, main wash, two rinses* and drying.

Normal Two prewashes, main wash, two rinses* and drying.

LightOne prewash, main wash, two rinses, drying.QuickOne short prewash, short main wash, two rinses.

Rinse & hold One rinse without heat at 131°F (55°C). If Heat fan dry is selected, the

heating element will activate. Drying: 158°F (70°C)

Plate warm Activates the heating element.

* The Pots and Pans/Sani, Super and Normal programs can be programmed for an extra rinse (see page 4). In that case, the temperatures for the next-to-last rinse would be the household water temperature and the final rinse would be the last rinse temperature indicated in the table on page 3.

OPTIONS

Time Delay Each press of this touchpad delays the start by one hour, up to 12 hours. The

number of hours is displayed in the LED window. After you select the hours, press Start. To cancel, press the Delay touchpad until the LED displays

zero then press Start.

Economy When used with low temperature settings, saves energy by extending the wash time.

Heat Dry Activates the fan for an additional 30 minutes after the drying cycle to cool the dishes.

Fan Cool Pressing this touchpad activates the heating element for 12 minutes after the final

rinse. (158° F/70° C)

Temp Select Lets you select the water temperature for the wash programs (except Rinse.) The

indicator light glows when it's on the High setting and remains off when set on Low. The LED displays the temperatures in Celsius. Refer to the table on the next

page for the temperature options and conversions to Fahrenheit.

Start/Stop Press this touchpad to Start or Stop the machine. To interrupt a program, hold this

touchpad down for three seconds.



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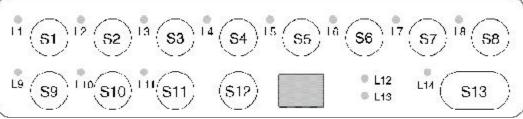
WASH PROGRAM TEMPERATURES

Wash Program	Temp Options	1st Prewash	2nd Prewash	Main Wash	1st Rinse	2nd Rinse	Final Rinse
Pots & Pans/Sani*	131°F (55°C)	113°F (45°C)	House	131°F (55°C)	House	House	131°F (55°C)
	149°F (65°C)	113°F (45°C)	House	149°F (65°C)	House	House	149°F (65°C)
	158°F (70°C)	113°F (45°C)	House	158°F (70°C)	House	House	149°F (65°C)
	167°F (75°C)	113°F (45°C)	House	167°F (75°C)	House	House	149°F (65°C)
Super*	131°F (55°C)	113°F (45°C)	House	131°F (55°C)	House	131°F (55°C)	n/a
	149°F (65°C)	113°F (45°C)	House	149°F (65°C)	House	149°F (65°C)	n/a
	158°F (70°C)	113°F (45°C)	House	158°F (70°C)	House	149°F (65°C)	n/a
	167°F (75°C)	113°F (45°C)	House	167°F (75°C)	House	149°F (65°C)	n/a
Normal*	131°F (55°C)	86°F (30°C)	House	131°F (55°C)	House	131°F (55°C)	n/a
	149°F (65°C)	86°F (30°C)	House	149°F (65°C)	House	149°F (65°C)	n/a
	158°F (70°C)	86°F (30°C)	House	158°F (70°C)	House	149°F (65°C)	n/a
	167°F (75°C)	86 (30°C)	House	167°F (75°C)	House	149°F (65°C)	n/a
Light	113°F (45°C)	House	n/a	113°F (45°C)	House	113°F (45°C)	n/a
	131°F (55°C)	House	n/a	131°F (55°C)	House	131°F (55°C)	n/a
	149°F (65°C)	House	n/a	149°F (65°C)	House	149°F (65°C)	n/a
Quick	113°F (45°C)	House	n/a	113°F (45°C)	House	113°F (45°C)	n/a
	131°F (55°C)	House	n/a	131°F (55°C)	House	131°F (55°C)	n/a
	149°F (65°C)	House	n/a	149°F (65°C)	House	149°F (65°C)	n/a

^{*} The Pots and Pans/Sani, Super and Normal programs can be programmed for an extra rinse (see page 4). In that case, the temperatures for the next-to-last rinse would be the household water temperature and the final rinse would be the last rinse temperature indicated above.



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S = Pushbutton switch

L = Indicator light

EXTENDING FAN COOLING TIME

To extend the fan cooling time, press S1 five times then press one of the following:

S5 for 30 extra minutes

S4 for normal fan cooling time

SETTING AN EXTRA RINSE

To add an extra rinse to the Pots and Pans, Super, Normal and Light wash programs, **press S2 five times then press** one of the following:

\$5 for an extra rinse

S4 for the normal number of rinses

SETTING CHILD-SAFE START FUNCTION

The start function can be reprogrammed so that the Start button must be pressed in for 3 seconds to start the programs. To do this, **press S4 five times then press** one of the following:

\$5 to get a prolonged start function or

S4 to get a normal start function.

SETTING PUMP-OUT TIME

If it's necessary to reprogram the pump-out time, you can do so by **pressing S3 five times then pressing** one of the following:

Press:	to get an outlet time of:
S3	20 seconds
S4	25 seconds (factory setting)
S5	35 seconds
S6	45 seconds
S7	85 seconds

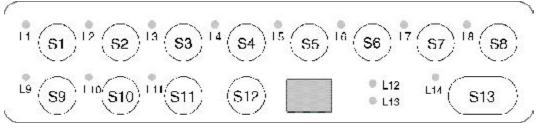
SETTING INLET TIME

You can reprogram the inlet time on level controlled and time controlled inlets. To do this, **press S5 five times then press** one of the following:

Press:	to get an inlet time of:
S3	45 seconds (factory setting)
S4	56 seconds
S 5	68 seconds
S6	90 seconds
S7	113 seconds
S8	180 seconds



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S = Pushbutton switch

L = Indicator light

FAULT CODES

These codes display in the LED window:

Code	Blinking Lights	Problem
F1	L3 and L7	Heating element
F2	L1-L8	Overfill
F3	L4 and L5	Thermistor fault (heater control)
F4	L1-L4	Water inlet

FAULT-TRACING PROGRAM

The functions of the electrical components can be tested by **pressing S6 five times** then pressing one of the following:

Press	to test
S2	inlet valve 2
S3	inlet valve 1
S4	combi-dispenser
S5	heating element
S6	circulation pump
S7	outlet pump
S8	fan motor and wax motor

Stop the fault-tracing program by pressing S13.

LINKS ON THE PROCESSOR BOARD

(for program variations)

These diodes should be cut for proper U.S.iInstallation:

Link 955: DW955, processor board layout Link USA: USA processor board layout



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CONTROL PANEL (see page 17)

The control panel contains a microprocessor for control of programs, circulation pump, inlet valves, etc. It also allows for custom settings of programs (see page 3).

CIRCULATION PUMP/MOTOR (see page 19)

The circulation pump/motor consists of a synchronous motor and pump, constructed in an integrated unit. A 16 μ F capacitor is fitted to the circulation motor/pump.

OUTLET PUMP (see page 19)

The outlet pump consists of a synchronous motor and pump, constructed in an integrated unit.

INLET VALVE (see page 19)

A safety-unit type: Two solenoids and valve seats are independently connected to a unit.

HEATING ELEMENT (see page 13)

1400 Watt

THERMISTOR (see page 13)

The thermistor controls the water temperature within +/-1°C (2.5°F) to give the required temperature. The heater will be disconnected if the thermistor is short-circuited or loosened from the circuit board and the fault code "F3" displays in the LED window. The normal resistance of the thermistor is between 25 and 15K ohm at 68°F (20°C) or 86°F (30°C) alternately.

OVERHEAT PROTECTION (see page 13)

The thermostat has a switch-off function at 190° F (88°C) that prevents the heating element from staying on if the control unit or the timer should fail.

DOOR SWITCH (see page 19)

A microswitch senses that the door has been opened. This interrupts the program and cuts the power to all control components (motor, valves, etc.).

LEVEL SWITCH (PRESSURE SWITCH) (see page 13)

This switch protects against overfilling by interrupting the power to the inlet valve and starting the outlet pump. If the water level has not dropped within 30 seconds or if overfill has occurred twice during the same program, the program will be terminated and a fault code displays. The overfill protection operates during all programs, including fault-tracing, even if the microprocessor is faulty.

OVERFILL SWITCH (see page 13)

A float in the base pan influences a microswitch that disconnects the inlet valve and starts the outlet pump.

COMBI-DISPENSER (see page 15)

The combi-dispenser dispenses both detergent and rinse aid. The dispenser has an adjustable volume chamber for setting the desired amount of rinse aid.

TURBO FAN (see page 15)

The turbo fan evacuates the moist air from the machine during the drying phase of the program. The fan system consists of a fan motor that runs a two-part impeller. Dry, cool air is pulled in from the door into one of the impeller halves. A wax motor opens a damper and the moist air is pulled into the other part of the impeller. The dry, cool air and warm, moist air mix and condense in the condensation chamber. The condensed moisture then drains through the channel to the lower sump area. Dry air is then vented out through a channel below the outer door.



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Electrical Supply

The machines are wired for connection to a single-phase, 120V, 15A supply, with a heater power of 1400W, giving a total power requirement of 1600W.

VALUES FOR WIRING DIAGRAMS

Resistance values at 68° F (+/-5°F), 20° C (+/-3°C) (Values within +/- 10% is normal.)

AP Drain pump 120V, 60 Hz, 25.5 ohm

BB Illumination switch

CP Main pump 120 V, 60 Hz, Main = 10.5 ohm, Aux = 14.5 ohm

KD Combi-dispenser 120 V, 0.31 ohm

EL Heating element 120 V, 1400 W, 10 ohm

F Filter 680 K ohm (1-2, 3-4)

V Inlet valve 120 V, 9.93 K ohm

FL Fan 120 V, 0.25 K ohm

LB Door switch

LU Door

N Level switch

P Control unit

R Relay 230 V Eberle, 0.59 K ohm

T Thermostat 19–25 K ohm

TB Pushbutton switch

TE Temp. thermistor 18–25 K ohm

WAX Wax motor 1.5–3.0 K ohm

VMG Rinse ag sensor

OB Overflow switch



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The lists below define the meanings of the dashed numbers or letters following a part number:

Colors:

- -0 White
- -29 Black, bright
- -33 Black
- -36 Dark grey
- -49 Helios grey
- -69 black, metallic
- -77 grey
- -81 metallic
- -95 Stainless Steel

Note: Not all colors are available for all parts.

Doors

- -M for units with fan
- -P for integrated units
- -R for decor frames, long devision
- -S for decor frames, short devision
- -T for decor frames with adjustable lower part



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Fig.	Qty	Part No.	Description	Notes	
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Part No. 80 583 53 80 600 41 80 575 26	CASING AND RELA Description Sound insulation	TED PARTS Notes	Page 11
80 583 53 80 600 41		Notes	
80 600 41	Sound inculation		
80 575 26 89 003 52 80 600 87 80 575 28- 80 575 29- 89 009 44-	Sound insulation Sound insulation profile Guard plate Screw Felt, kick plate Kick plate, low Kick plate, high Screw, kick plate	RTS ST 4.2x13 -0, -29 -0, -29 -0, -29	
80 584 86 80 575 49 80 575 50 89 003 27	Drip protection for guard plate Bracket, kick plate Spring, kick plate Screw	RTS ST 4.2x13 FZB T20	
	80 600 87 80 575 28- 80 575 29- 89 009 44- 80 584 86 80 575 49 80 575 50	80 600 87 80 575 28- 80 575 29- 89 009 44- 80 584 86 80 575 49 80 575 50 Felt, kick plate Kick plate, low Kick plate, high Screw, kick plate Drip protection for guard plate Bracket, kick plate Spring, kick plate	80 600 87 Felt, kick plate 80 575 28- Kick plate, low 80 575 29- Kick plate, high 89 009 44- Screw, kick plate 80 584 86 Drip protection for guard plate 80 575 49 Bracket, kick plate 80 575 50 Spring, kick plate



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	Date)0-06		CONTAINER AND RELA	ATED PARTS	Page 13
Fig.	Qty	Part No.	Description	Notes	
2	1 1 2	80 600 65 80 600 66 80 600 38	Sealing strip, left Sealing strip, right Insulation, bottom outer		
3 4 5 6 7 8 9	1 1 2 2 8 2 2	80 574 89 88 010 98 80 579 78- 80 586 38- 80 579 77 80 579 79- 80 570 52	Tub seal Lock catch compl. Ball catch Ball bearing holder, guide rail Ball bearings Basket stop Guide rail	-77 -77 -77	
10 11 12	1 4 1 1 2	80 600 33 89 011 10 80 570 77 80 602 58 80 023 70	Sound insulation Screw + O-ring Heating element Cable holder Protection collar, heating	A2-M6x12 T30 1400 W 120 V For heating	
13 14 15 16	2 1 1 1	80 583 52 80 584 95 80 701 42 80 025 79 80 575 23	Sound insulation Cable holder, door Cable holder Thermostat Bottom outer	Overheat protection	
20	2 2 2	89 011 04 80 602 32 80 713 23-	Screw, casing - bottom Door springs compl., integrated Door springs compl., integrated	A2-MRT-TT 4x8 T20 -77 -77, heavy-duty	
21 22 23 24 25 26	1 2 1 1 1 1 1 1 1	80 704 95 89 003 27 80 602 55 80 599 91 80 069 48 80 585 58 80 502 51 89 003 57 89 021 31 89 014 13	Mount inlet valve Screw Mount, electrical connection Cable holder Grommet RFI filter Terminal block Screw, terminal block Screw, grounding terminal bl. Washer	RTS ST 4.2 x 13 FZB T20 3-pole RTS ST 4.2x25 FZB T20 MRT-TT 4x6 FZB T20 AZ 4.3 FZB	
28 29 30 31	2 4 4 4 2	80 600 38 80 721 19 80 570 62 89 011 56 80 519 57	Sound insulation, outer bottom Reinforcement washer Leveling leg Nut Slide foot, rear only	M10x100, 8.8 FZB M6M10 BH8 FZB	



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Fig.	Qty	Part No.	Description	Notes	
1 2 3 4 5	1 1 1 1	80 527 78 80 585 01 80 600 21 80 579 63- 80 727 32-	Wax motor O-ring Fan, compl. Air channel, turbo dry Nozzle, air channel	-S -0, -33	
6 7 8 9	1 4 1 2 1 6 1	88 011 20 89 021 20 80 579 64 80 584 84 89 020 85 80 706 80- 89 020 87 80 719 17 80 719 18	Inner door compl. Screw Lock ring, fan casing Cover plate, fan Screw, fan cover plate Combi-dispenser Screw Rinse aid cap Combi-dispenser lid	A2-MKFT 5x10-TT FZB A2-PTK 40x10 WN1452 -77 PTK 40x14 WN1452 FZB Incl. seal and spring	
11 12 13 14 15	1 1 2 2 2 1 1 1 1 2	80 575 25 80 575 24 80 575 30 33500262 80 579 48 80 715 87 89 021 31 80 584 87 80 579 85 89 006 46 80 602 54	Hinge, left Hinge, right Hinge screw Nut, hinge bearing, locking Slide washer, hinge bearing Holder, cable harness Screw, cable harness holder Stay, air channel Brace stand Screw, lower stay Door seal lower	4 BH8 FZB MRT-TT 4x6 FZB T20 A4 RTS 4.2x13 T20 L=555 mm	
18 19 20 21	1 1 6 2 2 2 1 1	80 702 93- 80 579 86- 89 006 46 89 003 27 80 561 17- 80 703 50- 80 702 94 80 703 63	Fitting part, compl. Door outer part Screw Screw lower stay Screw lower stay Plug Sound insulation, short Adjusting frame complete	-0, -69 -PT-0, PT-29 A4 RTS 4.2x13 T20 RTS ST 4,2x13 FZB T20 -29 -0, -33	



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Fig.	Qty	Part No.	Description	Notes	
1 5 6 7	1 1 2 2 1	80 602 33 80 575 39 89 020 85 89 020 87 80 710 98 80 554 73	Handle Holder, handle assembly Screw Screw Cover, microswitch Microswitch	A2-PTK 40x10 WN1452 PTK 40x14 WN1452 FZB	
8 9 10	1 1 1	80 575 42 80 070 78 80 598 50	Control pin, microswitch Spring, handle Spring		
11	1	80 598 49-	Lid, door handle	-0, -69	
12 13 14	1 1 1 1	80 598 48- 80 575 38- 89 020 92 80 734 10-	Front panel Backing for decor plate Screw Decor insert	-0, -69 -0, -69, -81 PTK 40x25 WN1452 FZB -0, -33	
15 16	1 1 2	80 600 76 88 012 02 89 020 53 80 597 67	Contact cover Control unit Screw Thermistor	PTK 40x45/15 FZB T20	
18	1	80 597 67	Cable harness complete		
	1	80 730 96	Use and Care Guide		



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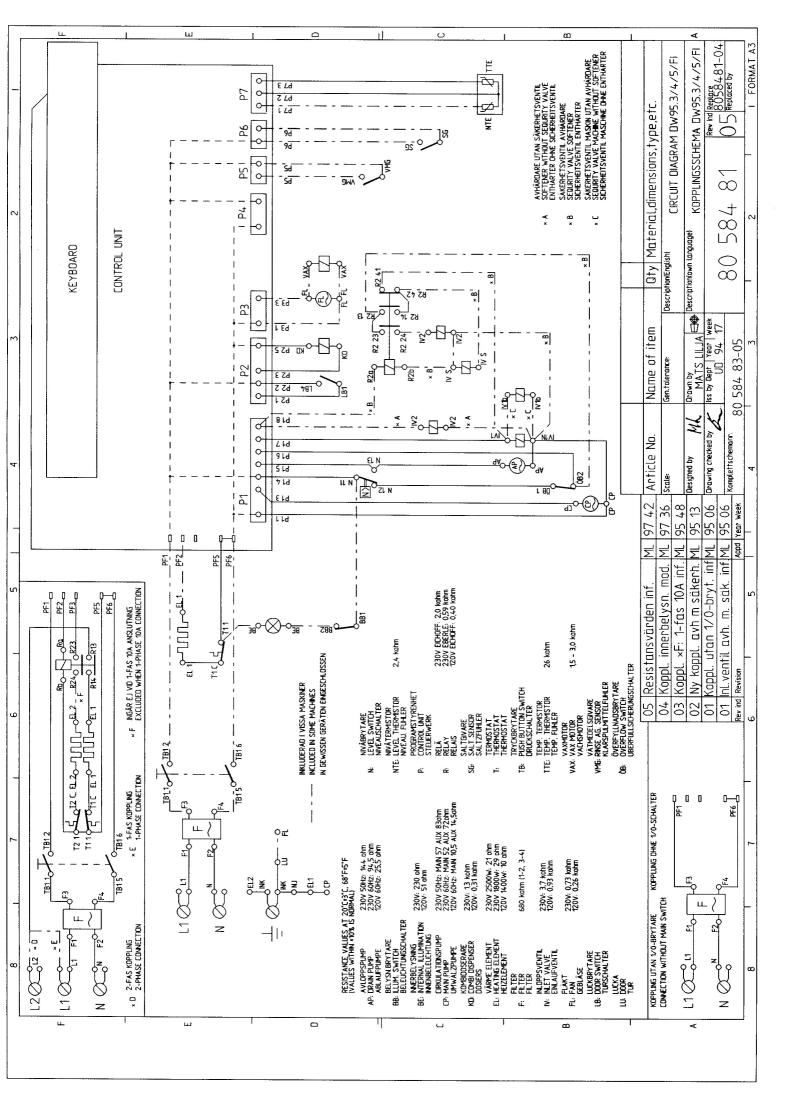
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ig.	Qty	Part No.	Description	Notes		
1	1	80 713 37-	Cup shelf, wine glasses	-36		
2	1	80 011 99-	Upper basket, w/wheels	-36, with cup shelf		
	1	80 727 64-	Glass support, adjustabe	-36		
3	1	80 570 58-	Knife tray , upper cutlery basket	-36		
4	1	80 533 76-	Upper cutlery basket	-36		
5	1	80 575 05-	Knife stand, upper cutlery basket	-77		
6	1	80 725 50-	Cup shelf, divided	-36		
7	1	80 575 02	Glide mount 1 for upper cutlery basket			
8	1	80 584 53	Glide mount 2 for upper cutlery basket			
9	1	80 575 03-	Grommet, spray pipe, upper	-77		
10	1	80 575 00	Upper spray pipe			
11	1	80 575 04-	Grommet, spray pipe, lower	-77		
12	1	80 575 36-	Lock ring, air break	-77		
13	1	80 585 04	O-ring, inlet air break			
14	1	80 575 14	Air break			
15	1	80 597 40	Strainer, upper part			
16	4	80 584 98-	Basket wheel, upper	-77		
18	1	88 010 89-	Cutlery basket	-77		
19	1	88 012 00-	Lower basket	-36		
20	8	80 095 16-	Basket wheel, lower	-77		
21	1	80 584 93-	Lower basket insert	-36		
22	1	80 703 04	Outlet hose			
23	1	80 703 04 80 726 95	Spray arm, upper			
24	2	89 012 62	Nut, spray arm bearing			
25	2	80 520 95	Washer, spray arm bearing			
26	2	80 570 70-	Spray arm bearing	-77		
27	1	80 570 68-	Spray pipe bearing, upper	-77		
28	1	80 570 63	Spray pipe bearing, upper	-11		
29	2	80 521 89	Hose clip, inlet valve	17.0-706		
30	1	80 585 02	Rubber hose, inlet valve	17.0-700		
31	1	80 721 23	Inlet valve			
31	2	89 020 87	Screw	PTK 40x14 WN1452 FZB		
32	1	80 726 92	Spray arm lower			
33	1	80 570 67-	Spray pipe bearing, lower	-77		
34	1	89 017 55	O-ring, lower spray pipe bearing			
35	1	80 570 69	Nut, spray pipe bearing			
36	2	80 574 84	Hose, circulation pump	44.0.700		
37	4	80 520 97	Hose clip, circ. pump hose	44.0-708		
38	1	80 550 95	Rubber buffer, circ. pump			
39	1	80 584 75	Level switch (pressure)			
40	1	80 570 53	Float, base pan	1		
41	1	80 600 68	Microswitch float	1		
42	1	80 585 00	Rubber hose	5x8x340		
43	1	88 011 23-	Base pan, sump	-77		
44	1	80 585 03	O-ring, base pan, sump	109.5x3		
45	1	80 025 84	O-ring, outlet pump	49.5x3		
46	1	80 574 87-	Cover plate	-33		
47	1	80 720 32	Outlet pump	1		
48	1	80 522 39	Hose clip	31.6-708		
49	1	80 574 88	Lock ring, bottom well, sump	1		
50	1	80 584 54	Cover plate	1		
51	1	80 579 72-	Filter basket, coarse	-77		
52	1	80 574 86-	Insert, filter basket	-77		
53	1	80 712 50	Circulation pump			
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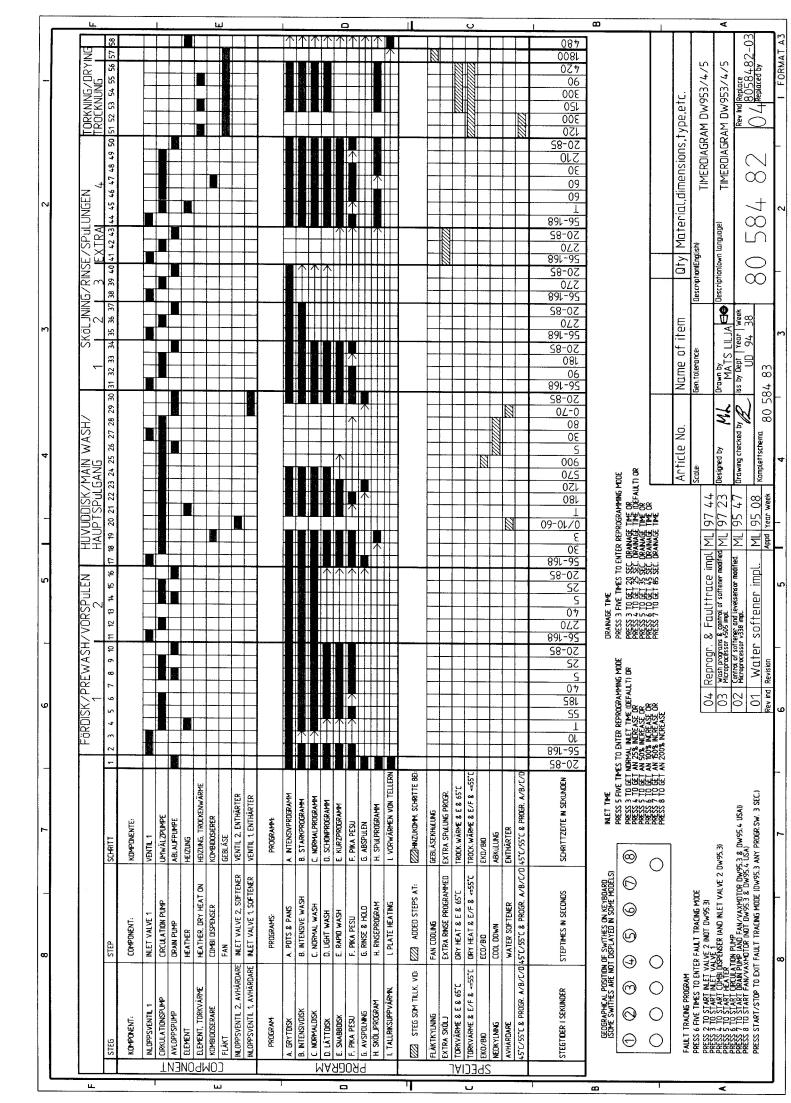


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Fig.	Qty	Part No.	Description	Notes	
1	1	80 530 86	Lock ring,glass	UL	
2	1	89 017 63	O-ring	65.5x3	
3	1	80 530 87	Lamp cover	UL	
4	1	80 549 15	Lamp holder		
5	1	80 549 16	Lamp reflector		
6	2	89 015 92	Clip, lamp cover		
7	1	80 551 48	Lamp		
l	1	89 012 42	Nut	M6M 4	
l	1	89 014 13	Washer	AZ 4.3 FZB	
١.	1	89 010 97	Screw	MRT-TT 4x10 FZB T20	
8	1	80 599 68	Cable channel		
9	1	80 584 69	Micro switch		
10	1	80 549 07	Bracket, lamp switch		
l	1	89 020 87	Screws	PTK 40x14 WN1452 FZB	
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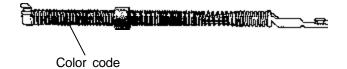
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Product: DW95 Date: 98-03-12

TOPIC: DOOR SPRINGS

There are three different sets of door springs, as defined below:

Part Number	Machine	Weight Capacity	Color Coding
80 584 91-77	For all standard machines	9 lbs.	none
80 602 32-77	For integrated and fully-integrated machines	12 lbs.	yellow
80 713 23-77	Heavy-duty for wooden panels, available as accessory part	22 lbs.	red



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Product: DW95 Date: 98-03-13

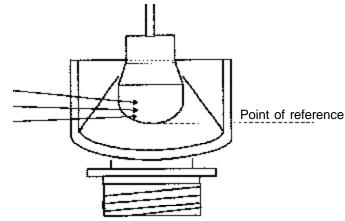
TOPIC: WATER LEVEL

Switch level transferred to measuring points on the coil arm bearing.

Timer-controlled machines

Water flow inlet valve = 3.8 +/- 5% ltr / min Intake time = 60 seconds

Max. tol.
$$3.8 + 5\% = 3.9 \text{ ltr}$$
 +3 mm
Max. tol. $3.8 + / -5\% = 3.9 \text{ ltr}$ +2 mm
Max. tol. $3.8 - 5\% = 3.9 \text{ ltr}$ +1 mm

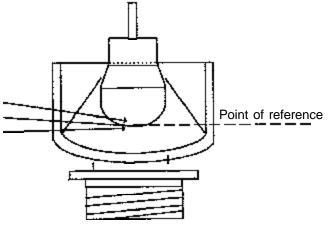


Electronic machines

Water flow inlet valve = 3.8 +/- 5% ltr / min

Intake time = 57 seconds

Max. tol.
$$3.8 + 5\% = 3.7$$
 ltr +1 mm = Max. tol. $3.8 + / - 5\% = 3.51$ ltr +0 mm = Max. tol. $3.8 - 5\% = 3.3$ ltr -1 mm =



Note: Start with dry bottom well, which gives a 2mm lower level.

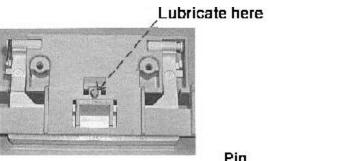


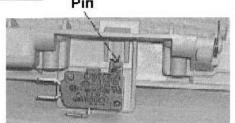
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TOPIC: GUIDE PIN FOR DOOR LOCK

Occassionally, the guide pin for the door lock may freeze or become stuck, causing the machine not to stop when the door is opened. To prevent this, you can lubricate the guide pin with petroleum jelly.







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TOPIC: CONTROL UNIT FAILURE ANALYSIS

To prevent repeated exchanges of control units due to failures in auxiliary components (circulation pumps, inlet valves, etc.), a simple check on the control unit should be done to determine what cause the failure.

If any of the control unit components listed below or the conductive pattern (copper foil on the soldering side) near these components are damaged, most likely the external component caused the failure and should be ohm-measured. In the case of short-circuits, the components should be exchanged along with the control unit.

External Component Associated Output Components

Heater K1, PF2
Drain pump K2, P1 5
Circulation pump K3, P1 3

Inlet valve 1 Q13, R36, R52, D22, D24, P1 7
Inlet valve 2 Q6, R43, R55, D26, D27, P1 8
Combi-dispenser Q12, R50, R58, D21, D23, P2 3
Fan and wax motor Q16, R46, R56, D18, D19, P3 3

Interior light P4 3 (after 9740, the lamp is not connected to the control unit.)

K=Relay Q=Triac R=Resistor D=Diode P=Connector

Note: Once the was motor has dried out, it is not possible to measure for faults. Remove the wax

motor and check for burn marks. For complete certainty, replace the wax motor.



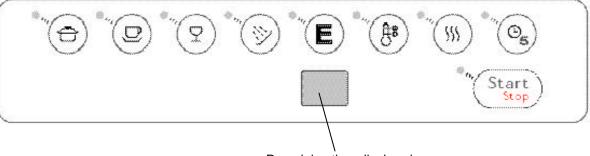
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TOPIC: REMAINING TIME INDICATION

Dishwashers with an LED window show how much time remains for the program to run. This is calculated on the assumption that the incoming water is at a temperature of 141°F (60°C).

If the machine is connected to a cold water supply, the time display for the remaining time will be incorrect the first time each program is run. On subsequent runs of the respective programs, the machine will calculate the time based on how long the program took on the previous run.



Remaining time displays in the LED window.