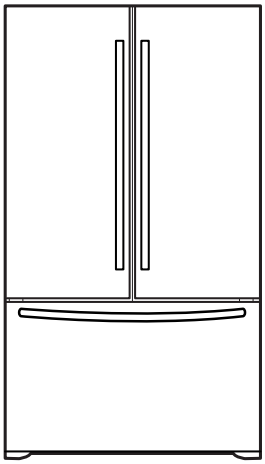
LG

REFRIGERATOR

SERVICE MANUAL

CAUTION
BEFORE SERVICING THE PRODUCT,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



MODELS: LFC21760ST, LFC25760SB, LFC25760ST, LFC25760SW, LFC25760TT

COLORS: WESTERN BLACK(SB), TITANIUM(TT), SUPER WHITE(SW), STAINLESS(ST)

CONTENTS

SAFETY PRECAUTIONS

Please read the following instructions before servicing your refrigerator.

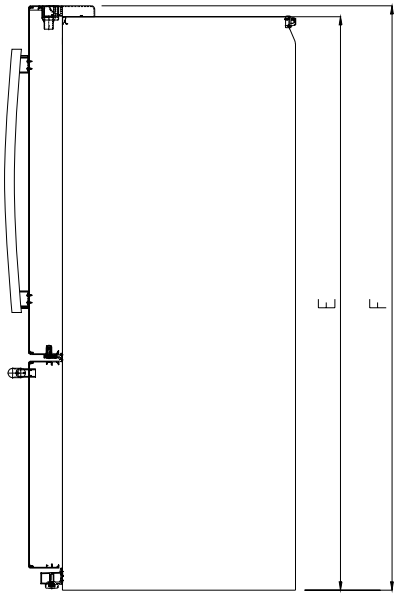
1. Unplug the power before handling any elctrical componets.
2. Check the rated current, voltage, and capacity.
3. Take caution not to get water near any electrical components.
4. Use exact replacement parts.
5. Remove any objects from the top prior to tilting the product.

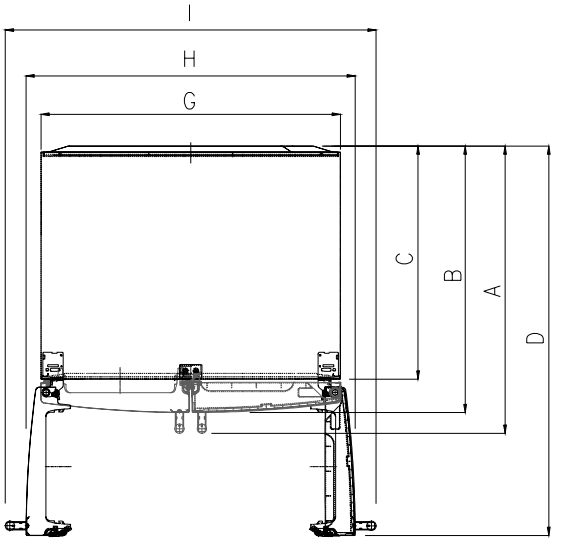
1. SPECIFICATIONS

ITEMS	SPECIFICATIONS
DOOR DESIGN	Side Rounded
COOLING SYSTEM	Fan Cooling
TEMPERATURE CONTROL	Micom Control
DEFROSTING SYSTEM	Full Automatic
	Heater Defrost
DOOR FINISH	PCM, VCM, Stainless
HANDLE TYPE	Bar
INNER CASE	ABS Resin
INSULATION	Polyurethane Foam

ITEMS		SPECIFICATIONS
VEGETABLE TRAY		Opaque Drawer Type
COMPRESSOR		PTC Starting Type
EVAPORATOR		Fin Tube Type
CONDENSER		Wire Condenser
REFRIGERANT		R-134a (115 g)
LUBRICATING OIL		ISO10 (280 ml)
DEFROSTING DEVICE		SHEATH HEATER
LAMP	REFRIGERATOR	60 W (2 EA)
	FREEZER	60 W (1 EA)

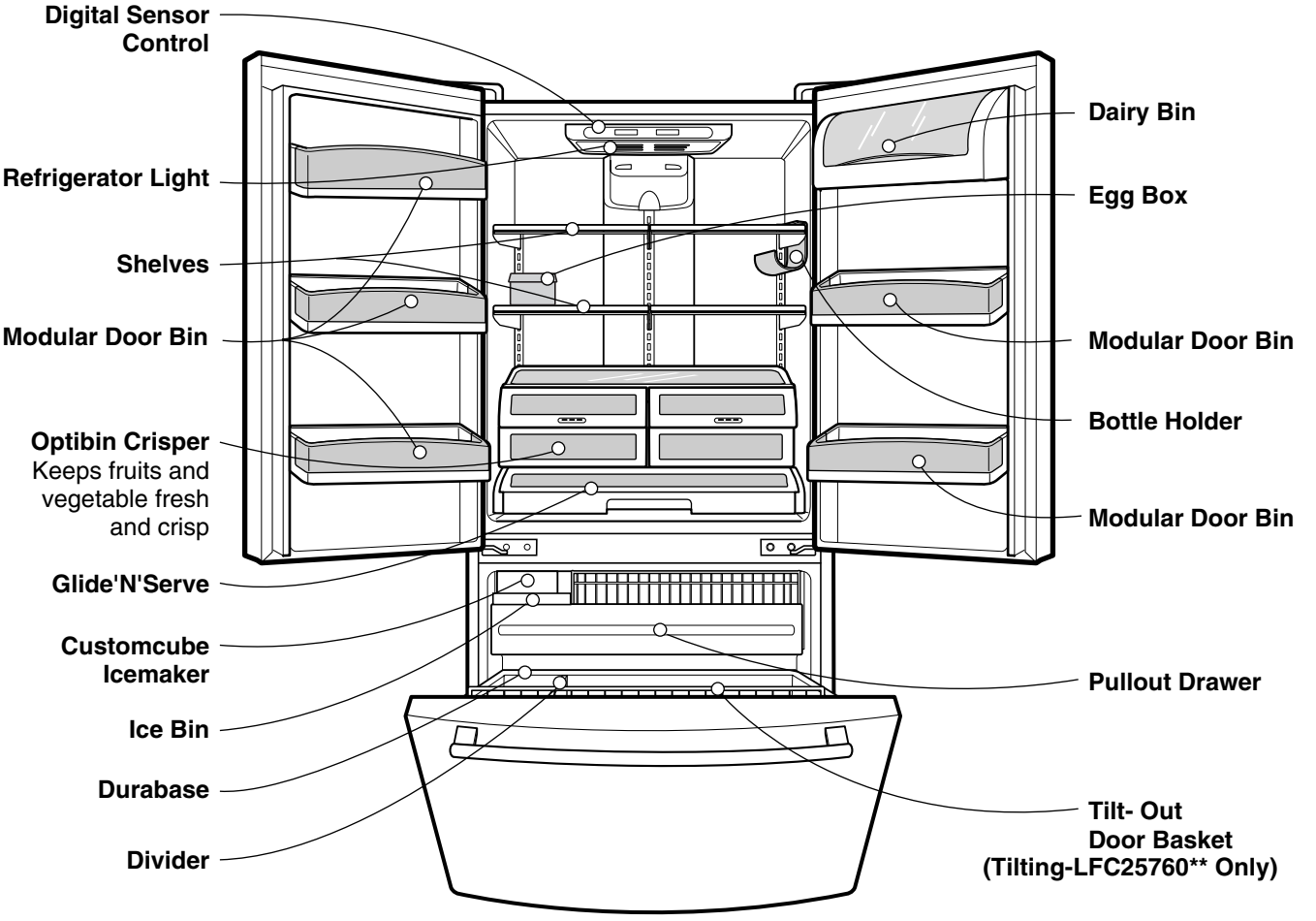
DIMENSIONS





Description		LFC21760**	LFC25760**
Depth w/ Handles	A	30 in.	34 1/4 in.
Depth w/o Handles	B	27 1/2 in.	31 3/4 in.
Depth w/o Door	C	23 5/8 in.	27 7/8 in.
Depth (Total with Door Open)	D	42 1/4 in.	46 1 /2 in.
Height to Top of Case	E	68 3/8 in.	68 3/8 in.
Height to Top of Door Hinge	F	69 3/4 in.	69 3/4 in.
Width	G	35 3/4 in.	35 3/4 in.
Width (door open 90 deg. w/o handle)	H	39 1/4 in.	39/1/4 in.
Width (door open 90 deg. w/ handle)	I	44 1/4 in.	44 1/4 in.

2. PARTS IDENTIFICATION



3. DISASSEMBLY

3-1 DOOR

● Refrigerator door

1. Remove the top hinge cover and disconnect the wire harness.
2. Remove the ground screw.
3. Rotate the lever hinge and lift off hinge.
4. Lift off the refrigerator door.
5. Replace in the reverse order.

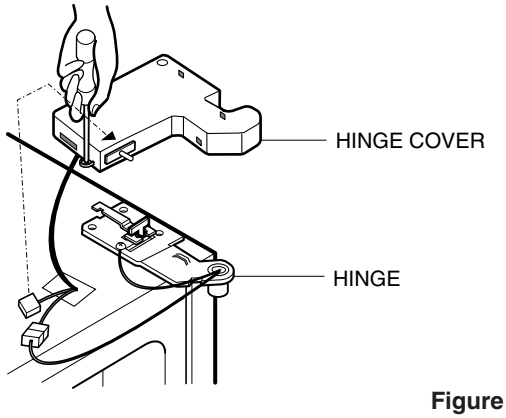


Figure 1

● Door gasket removal

1. Remove door frame cover

Starting at top of cover and working down, snap cover out and away from door.

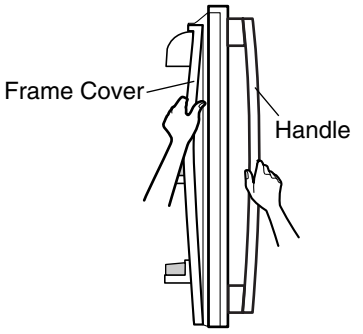


Figure 2

2. Remove gasket bracket clips

There are two clips on each door. Start bracket removal near one of the middle clips.

1) Pull gasket back to expose gasket bracket clip and door frame.
2) Insert a flat tip screwdriver into seam between gasket bracket and door frame and pry back until clips snaps out.
3) Continue prying back along seam until all clips snap out.

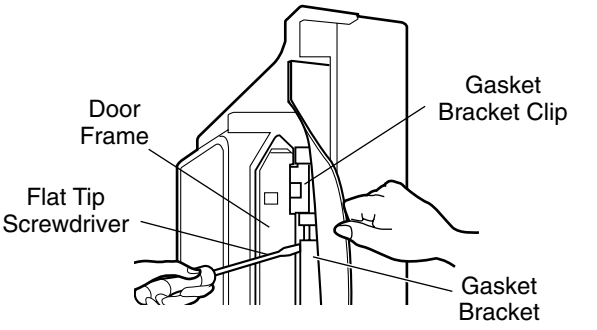


Figure 3

3. Remove gasket

Pull gasket free from gasket channel on the three remaining sides of door.

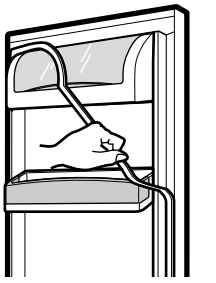


Figure 4

● Door gasket replacement

1. Insert gasket bracket clips

1) Insert gasket bracket edge beneath door frame edge.
2) Turn upper gasket bracket spring so that both spring ends are in the door channel.
3) Push in clip until you hear it snap securely into place.

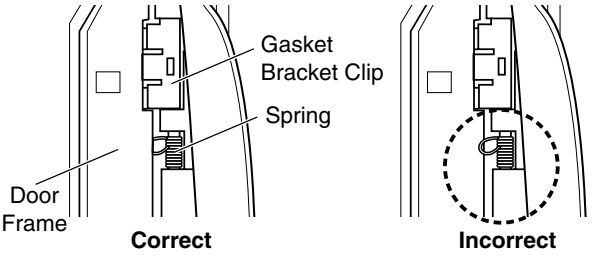


Figure 5

4) Push in remaining two clips until you hear each snap securely into place.

Note: Make sure that no part of gasket bracket edge protrudes from beneath door frame edge.

2. Insert gasket into channel

1) Snap gasket assembly into the door bracket.

Inserting the gasket assembly into the bracket door

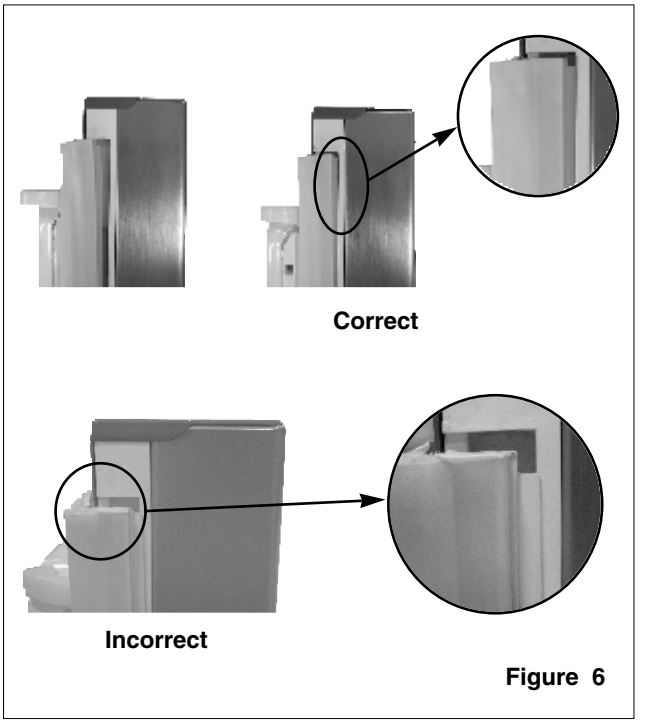


Figure 6

2) Press gasket into channels on the three remaining sides of door.

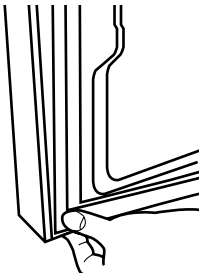


Figure 7

3. Replace door frame cover

Starting at top of cover and working down, snap the cover back into door.

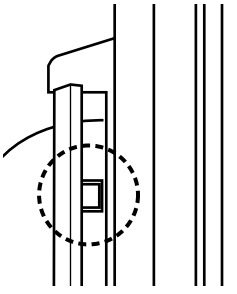


Figure 8

3-2 DOOR ALIGNMENT

If the space between your doors is uneven, follow the instructions below to align the doors:

1. With one hand, lift the door you want to raise at middle hinge.
2. With other hand, use pliers to insert snap ring as shown.
3. Insert additional snap rings until the doors are aligned. (Three snap rings are provided with the product.)

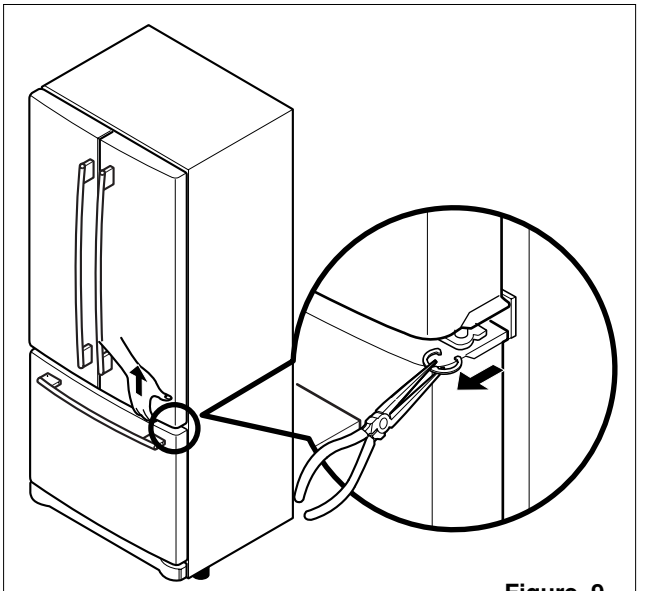


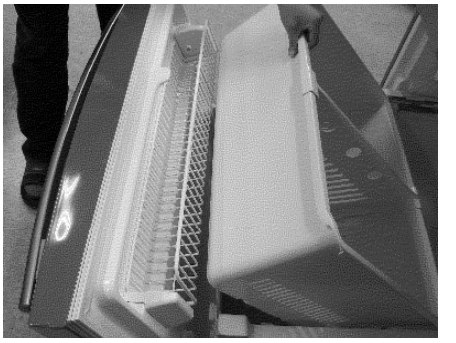
Figure 9

3-3 HOW TO REMOVE AND REINSTALL THE PULLOUT DRAWER

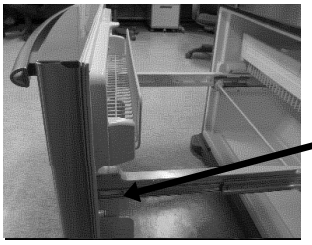
3-3-1 FOLLOW STEPS TO REMOVE

Step 1) Open the freezer door.

Step 2) Remove the lower basket.



Step 3) Remove the two screws from the guide rails (one from each side).



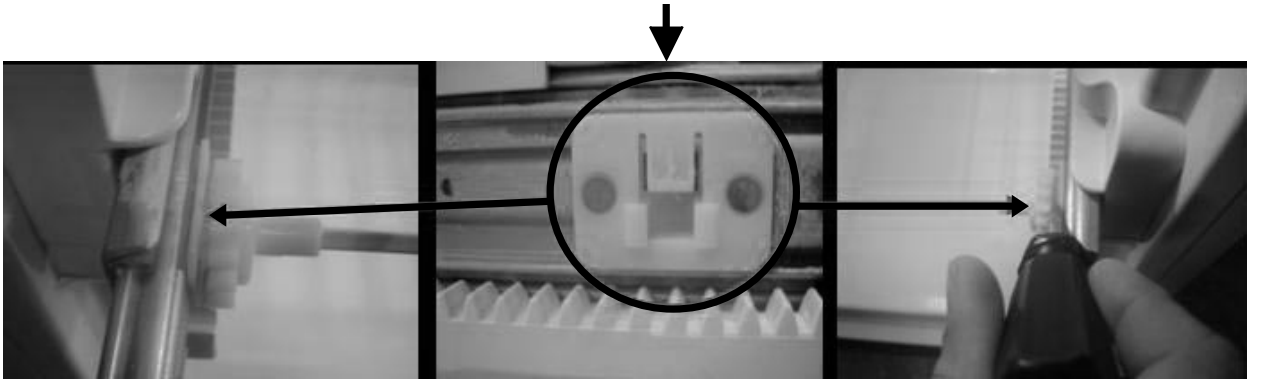
Step 4) Lift the freezer door up to unhook it from the rail support and remove.
Pull both rails to full extension.

Step 5) First: Remove the gear from the left side first by releasing the tab behind the gear, place a screwdriver between the gear and the tab and pull up on the gear.

Second: Remove the center rail.

Third: Remove the gear from the right side by following the same steps for the left side.

NOTE: THIS TAB MUST BE PUSHED IN TO RELEASE THE GEAR.



3-3-2 FOLLOW STEPS TO REINSTALL

Step 1) Reinstall the right side gear into the clip.

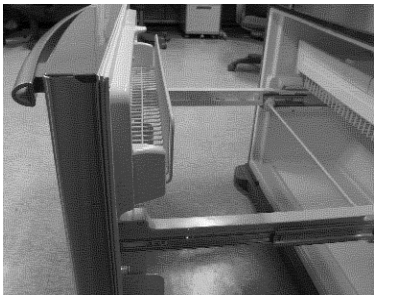


Step 2) Insert the rail into the right side gear. Gears do **not** need to be perpendicular to each other.

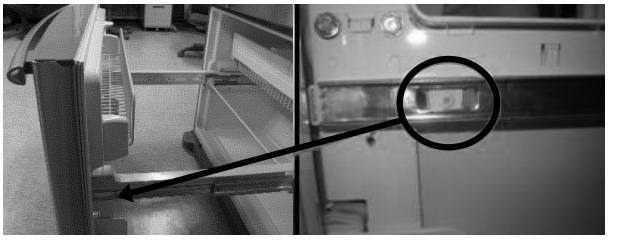
Step 3) Insert the rail into the left side gear, and insert the gear into the clip.

Step 4) The rail system will align itself by pushing the rails all the way into the freezer section.
Pull the rails back out to full extension.


Step 5) Reinstall the freezer door by inserting the rail tabs into the guide rail.



Step 6) Reinstall the two screws into the guide rails (one from each side).

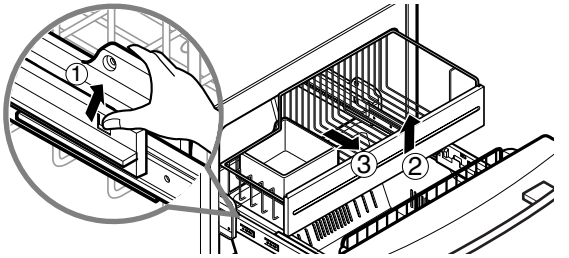


Step 7) Reinstall the lower basket, and close the freezer door.

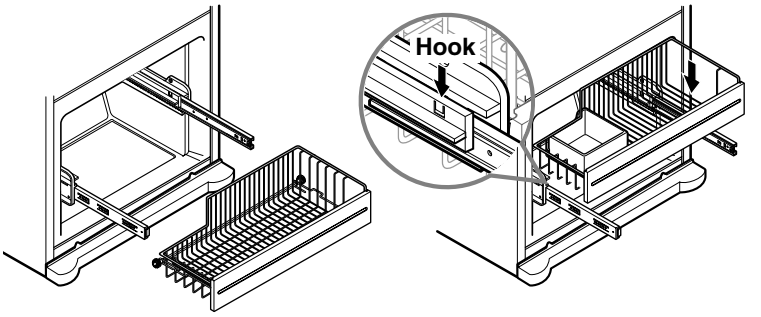
3-3-3 PULL OUT DRAWER

To separate the drawer, push the front left and right hooks in ① direction to pull up and remove.

Then gently lift the gear part of rear left and right side of the drawer and pull it out in ③ direction.



To install, reposition the gear part of rear left and right side of the drawer after pulling out both rails as much as possible, and gently push down both left and right side while checking the hook on the front part.



4. ADJUSTMENT

4-1 COMPRESSOR

4-1-1 Role

The compressor intakes low temperature and low pressure gas from the evaporator of the refrigerator and compresses this gas to high-temperature and high-pressure gas. It then delivers the gas to the condenser.

4-1-2 Composition

The compressor includes overload protection. The PTC starter and OLP (overload protector) are attached to the outside of the compressor. Since the compressor is manufactured to tolerances of 1 micron and is hermetically sealed in a dust and moisture-free environment, use extreme caution when repairing it.

4-1-3 Note for usage

(1) Be careful not to allow over-voltage and over-current.

(2) If compressor is dropped or handled carelessly, poor operation and noise may result.

(3) Use proper electric components appropriate to the particular compressor in your product.

(4) Keep compressor dry.

If the compressor gets wet (in the rain or a damp environment) and rust forms in the pin of the Hermetic Terminal, poor operation and contact may result.
If the hermetic connector rusts out or fails, refrigerant and oil will be expelled into the contact area, probably resulting in smoke and fire.

(5) When replacing the compressor, be careful that dust, humidity, and soldering flux don't contaminate the inside of the compressor. Contamination in the cylinder may cause noise, improper operation or even cause it to lock up.

4-2 PTC-STARTER

4-2-1 Composition of PTC-Starter

(1) PTC (Positive Temperature Coefficient) is a no-contact semiconductor starting device which uses ceramic material consisting of $BaTiO_3$.

(2) The higher the temperature is, the higher the resistance value. These features are used as a starting device for the motor.

4-2-2 Role of PTC-Starter

(1) The PTC is attached to the sealed compressor and is used for starting the motor.

(2) The compressor is a single-phase induction motor. Durign the starting operation, the PTC allows current flow to both the start winding and main winding.

4-2-3 PTC-Applied circuit diagram

● **Starting method for the motor**

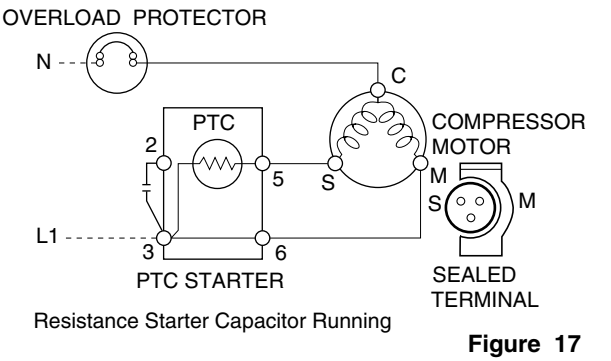


Figure 17

4-2-4 Motor restarting and PTC cooling

(1) It requires approximately 5 minutes for the pressure to equalize before the compressor can restart.

(2) The PTC device generates heat during operation. Therefore, it must be allowed to cool before the compressor can restart.

4-2-5 Relation of PTC-Starter and OLP

(1) If the compressor attempts to restart before the PTC device is cooled, the PTC device will allow current to flow only to the main winding.

(2) The OLP will open because of the overcurrent condition. This same process will continue (3 to 5 times) when the compressor attempts to restart until the PTC device has cooled. The correct OLP must be properly attached to prevent damage to the compressor.

Parts may appear physically identical but could have different electrical ratings. Replace parts by part number and model number. Using an incorrect part could result in damage to the product, fire, injury, or possibly death.

4-2-6 Note for using the PTC-Starter

(1) Be careful not to allow over-voltage and over-current.

(2) Do not drop or handle carelessly.

(3) Keep away from any liquid.

If liquid such as oil or water enters the PTC, PTC materials may fail due to breakdown of their insulating capabilities.

(4) If the exterior of the PTC is damaged, the resistance value may be altered. This can cause damage to the compressor and result in a no-start or hard-to-start condition.

(5) Always use the PTC designed for the compressor and make sure it is properly attached to the compressor. Parts may appear physically identical but could have different electrical ratings. Replace parts by part number and model number. Using an incorrect part could result in damage to the product, fire, injury, or possibly death.

4-3 OLP (OVERLOAD PROTECTOR)

4-3-1 Definition of OLP

(1) OLP (OVERLOAD PROTECTOR) is attached to the compressor and protects the motor by opening the circuit to the motor if the temperature rises and activating the bimetal spring in the OLP.

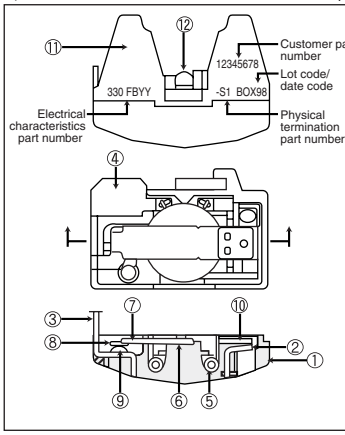
(2) When high current flows to the compressor motor, the bimetal works by heating the heater inside the OLP, and the OLP protects the motor by cutting off the current flowing to the compressor motor.

4-3-2 Role of the OLP

(1) The OLP is attached to the sealed compressor used for the refrigerator. It prevents the motor coil from being started in the compressor.

(2) For normal operation of the OLP, do not turn the adjustment screw of the OLP in any way.

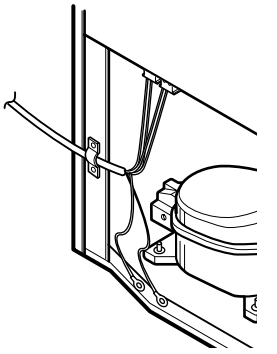
(OVERLOAD PROTECTOR cross section)



Part No.	Name
①	Base, phenolic (UL 94 V-0 rated)
②	Movable arm support, plated steel
③	Stationary contact support, plated steel
④	Heater support, plated steel
⑤	Heater , resistance alloy
⑥	Disc, thermostatic alloy
⑦	Movable arm, spring temper copper alloy
⑧	Contact, movable, silver on copper
⑨	Contact, stationary, silver on copper
⑩	Slug, plated steel
⑪	Cover, polyester (UL 94 V -0 rated)
⑫	Pin connector, plated copper alloy (To engage 2.33/2.66 mm dia. pin)

Figure 18

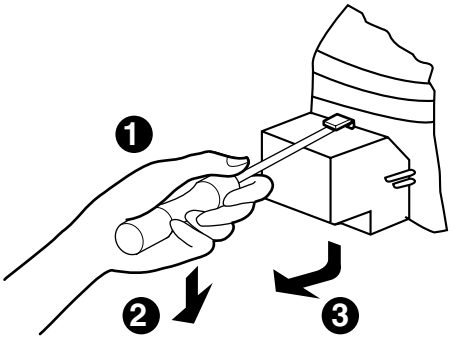
4-4 TO REMOVE THE COVER PTC



(1) Remove the back cover of the mechanical area..

(2) Disconnect the two connectors on the top of the compressor..

(3) Loosen two screws on compressor base.

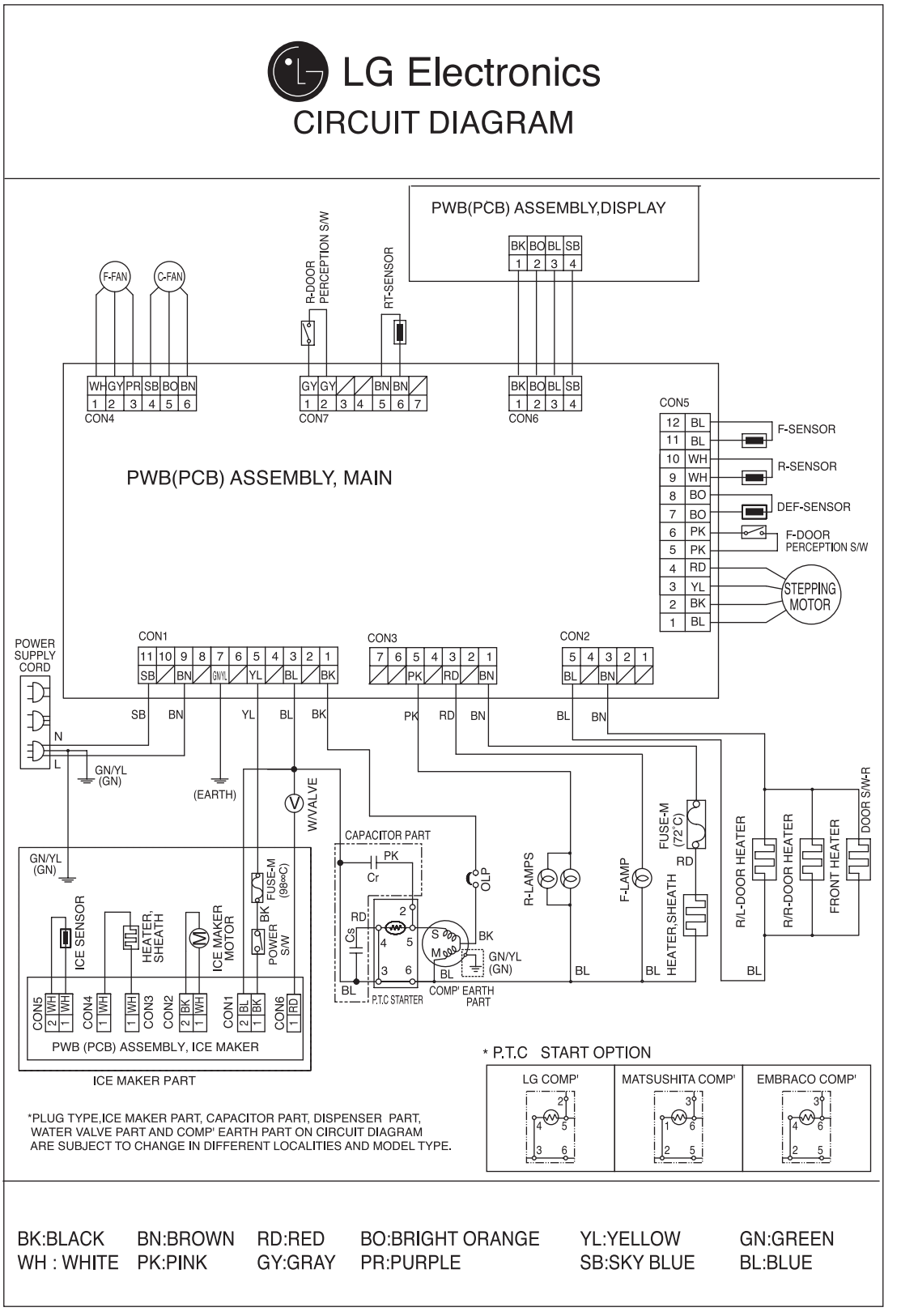


(4) Use a flat screwdriver to pry off the cover.

(5) Assembly is the reverse order of disassembly.

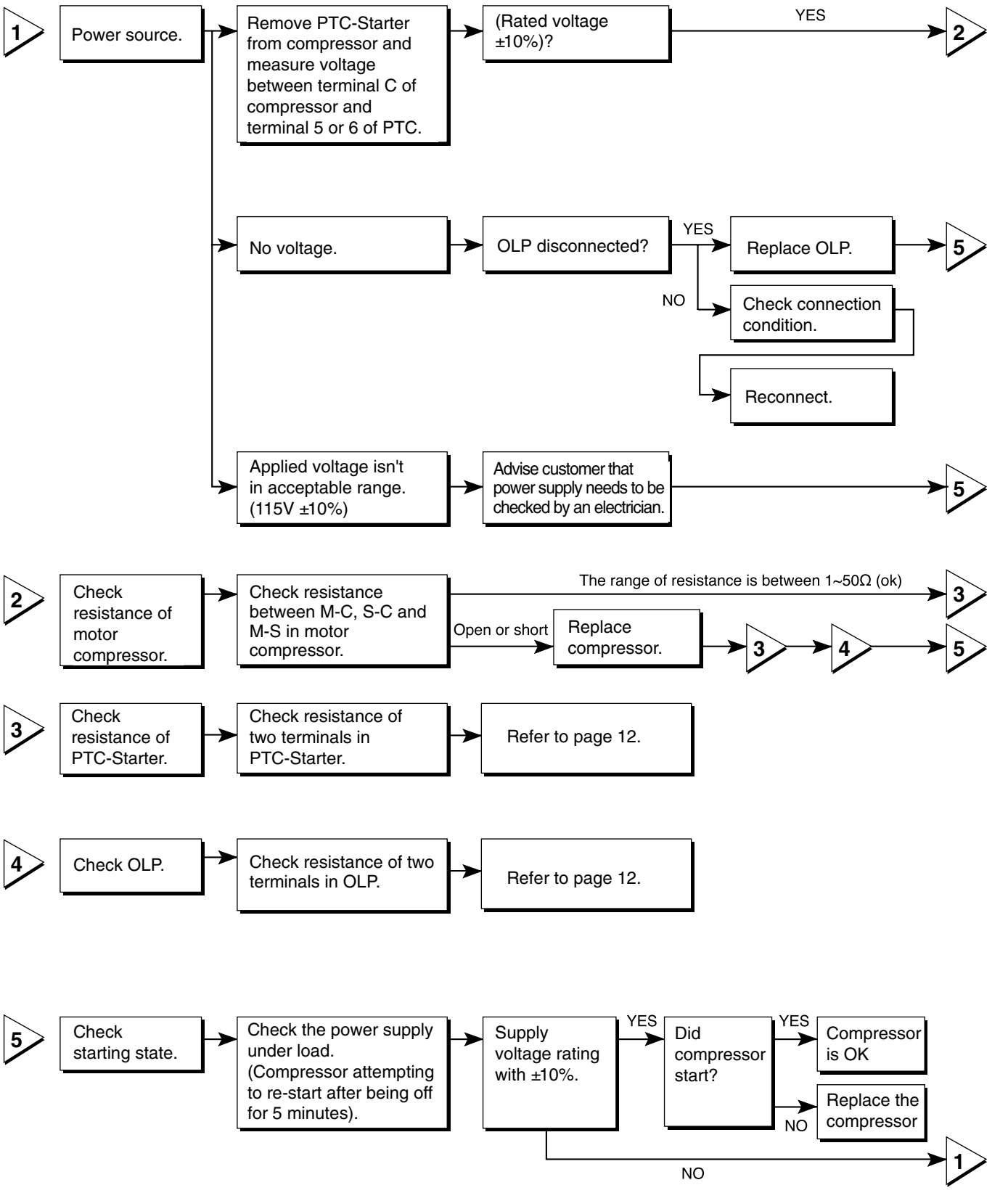
5. CIRCUIT DIAGRAM

BETTER MODEL



6. TROUBLESHOOTING

6-1 COMPRESSOR AND ELECTRIC COMPONENTS



6-2 PTC AND OLP

Normal operation of compressor is impossible or poor.

→ Separate PTC-Starter from compressor and measure resistance between No. 5 and 6 of PTC-Starter with a tester. (Figure 19)

→ Observation value is 115V/60Hz : 6.8Ω±30%

→ The resistance value is 0Ω (short) or ∞ (open).

→ Replace PTC-Starter.

→ Separate OLP from compressor and check resistance value between two terminals of OLP with a tester. (Figure 20)

→ Shows continuity → Check another electric component.

→ Open → Replace OLP.

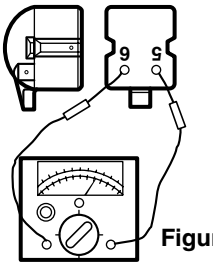


Figure 19

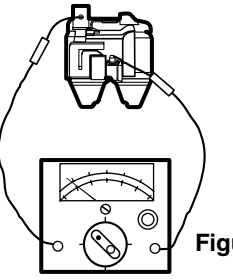
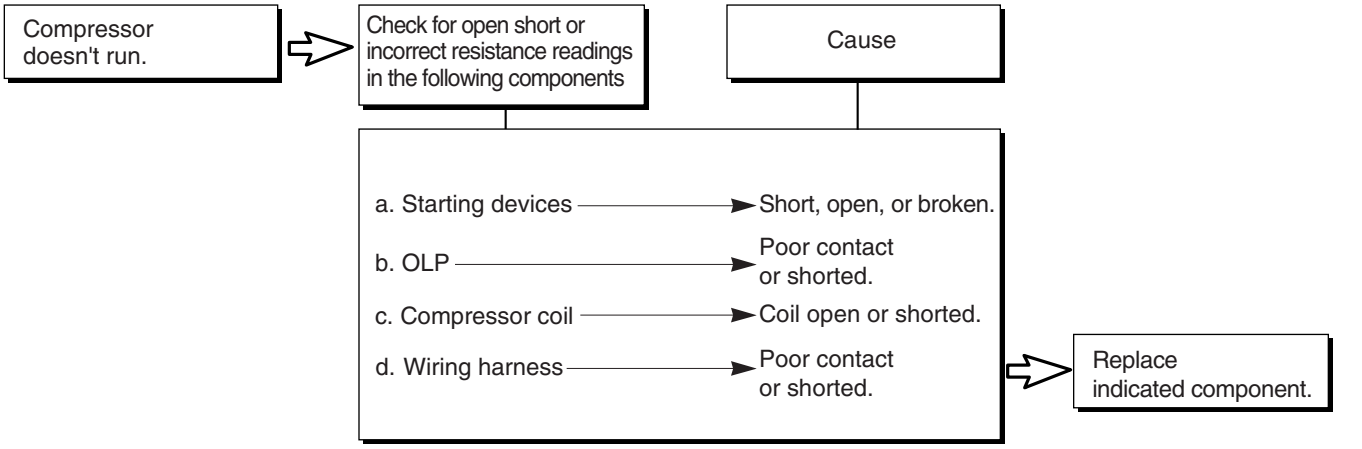


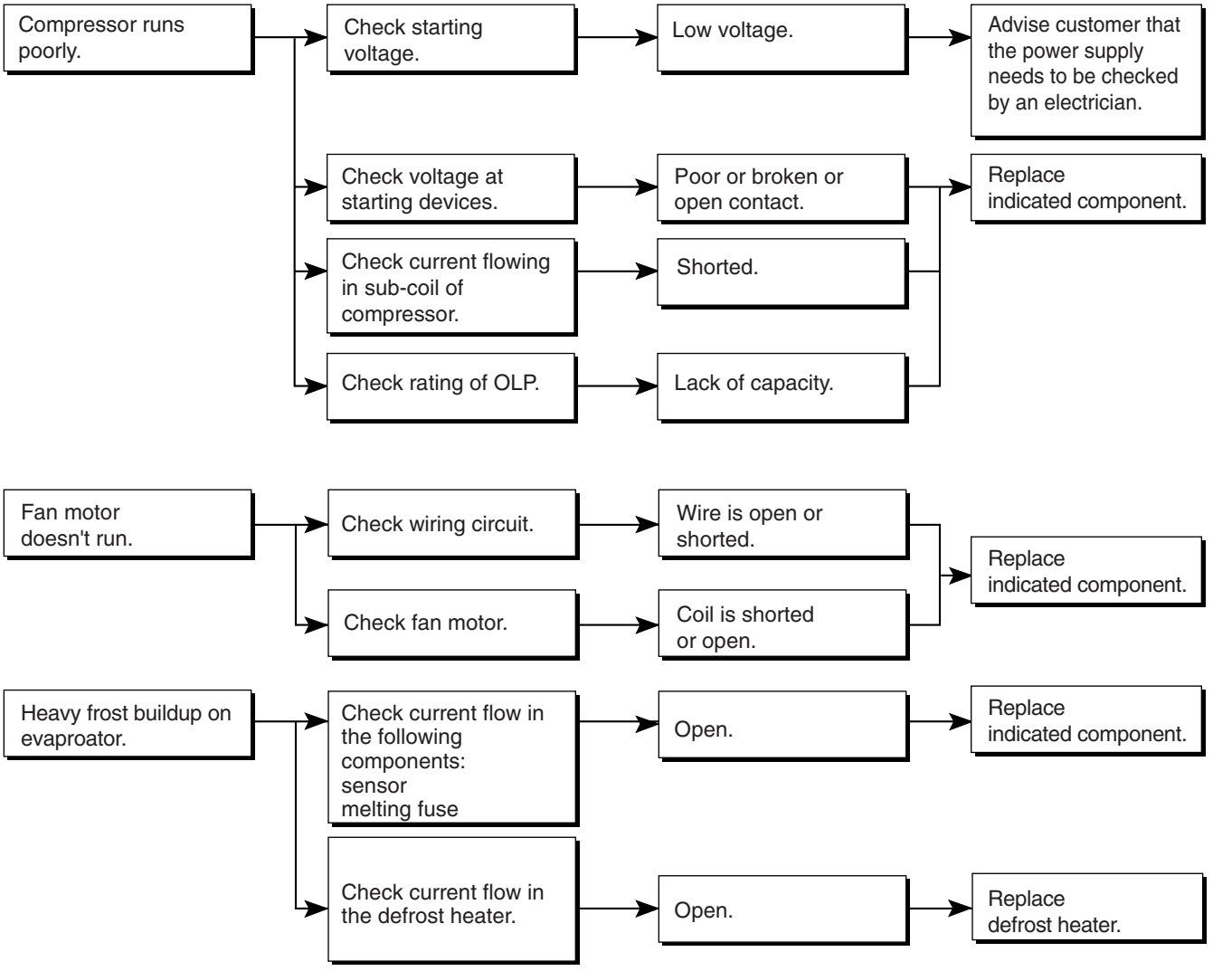
Figure 20

6-3 OTHER ELECTRICAL COMPONENTS

▼ Not cooling at all



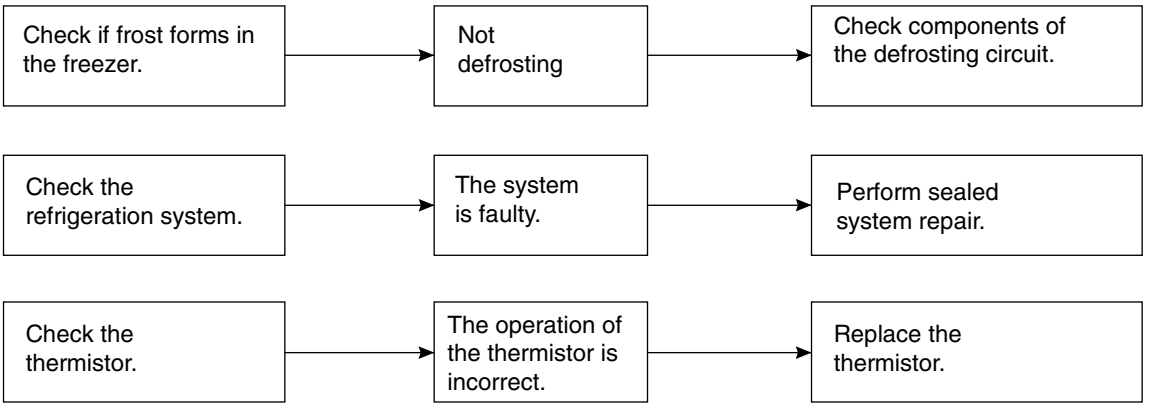
▼ Poor cooling performance



6-4 SERVICE DIAGNOSIS CHART

COMPLAINT	POINTS TO BE CHECKED	REMEDY
No Cooling.	• Is the power cord unplugged from the outlet? • Check if the power switch is set to OFF. • Check if the fuse of the power switch is shorted. • Measure the voltage of the power outlet.	• Plug into the outlet. • Set the switch to ON. • Replace the fuse. • If the voltage is low, correct the wiring.
Cools poorly.	• Check if the unit is placed too close to the wall. • Check if the unit is placed too close to the stove, gas cooker, or in direct sunlight. • Is the ambient temperature too high or the room door closed? • Check if food put in the refrigerator is hot. • Did you open the door of the unit too often or check if the door is sealed properly? • Check if the Control is set to **warm position**.	• Place the unit about 4 inches (10 cm) from the wall. • Place the unit away from these heat sources. • Lower the ambient temperature. • Put in foods after they have cooled down. • Don't open the door too often and close it firmly. • Set the control to **recommended position**.
Food in the Refrigerator is frozen.	• Is food placed in the cooling air outlet? • Check if the control is set to **colder position**. • Is the ambient temperature below 5°C?	• Place foods in the high-temperature section. (front part) • Set the control to **recommended position**. • Set the control to **warm position**.
Condensation or ice forms inside the unit.	• Is liquid food sealed? • Check if food put in the refrigerator is hot. • Did you open the door of the unit too often or check if the door is sealed properly?	• Seal liquid foods with wrap. • Put in foods after they have cooled down. • Don't open the door too often and close it firmly.
Condensation forms in the Exterior Case.	• Check if the ambient temperature and humidity of the surrounding air are high. • Is there a gap in the door gasket?	• Wipe moisture with a dry cloth. It will disappear in low temperature and humidity. • Fill up the gap.
There is abnormal noise.	• Is the unit positioned in a firm and even place? • Are any unnecessary objects placed behind of the unit? • Check if the drip tray is not firmly attached. • Check if the cover of the compressor enclosure in the lower front side is taken out.	• Adjust the leveling screw, and position the refrigerator in a firm place. • Remove the objects. • Fix the drip tray firmly in the original position. • Place the cover in its original position.
Door does not close well.	• Check if the door gasket is dirty with an item like juice. • Is the refrigerator level? • Is there too much food in the refrigerator?	• Clean the door gasket. • Position in a firm place and level the leveling screw. • Make sure food stored in shelves does not prevent the door from closing.
Ice and foods smell unpleasant.	• Check if the inside of the unit is dirty. • Are foods with a strong odor unwrapped? • The unit smells of plastic.	• Clean the inside of the unit. • Wrap foods that have a strong odor. • New products smell of plastic, but this will go away after 1-2 weeks.

● Other possible problems:

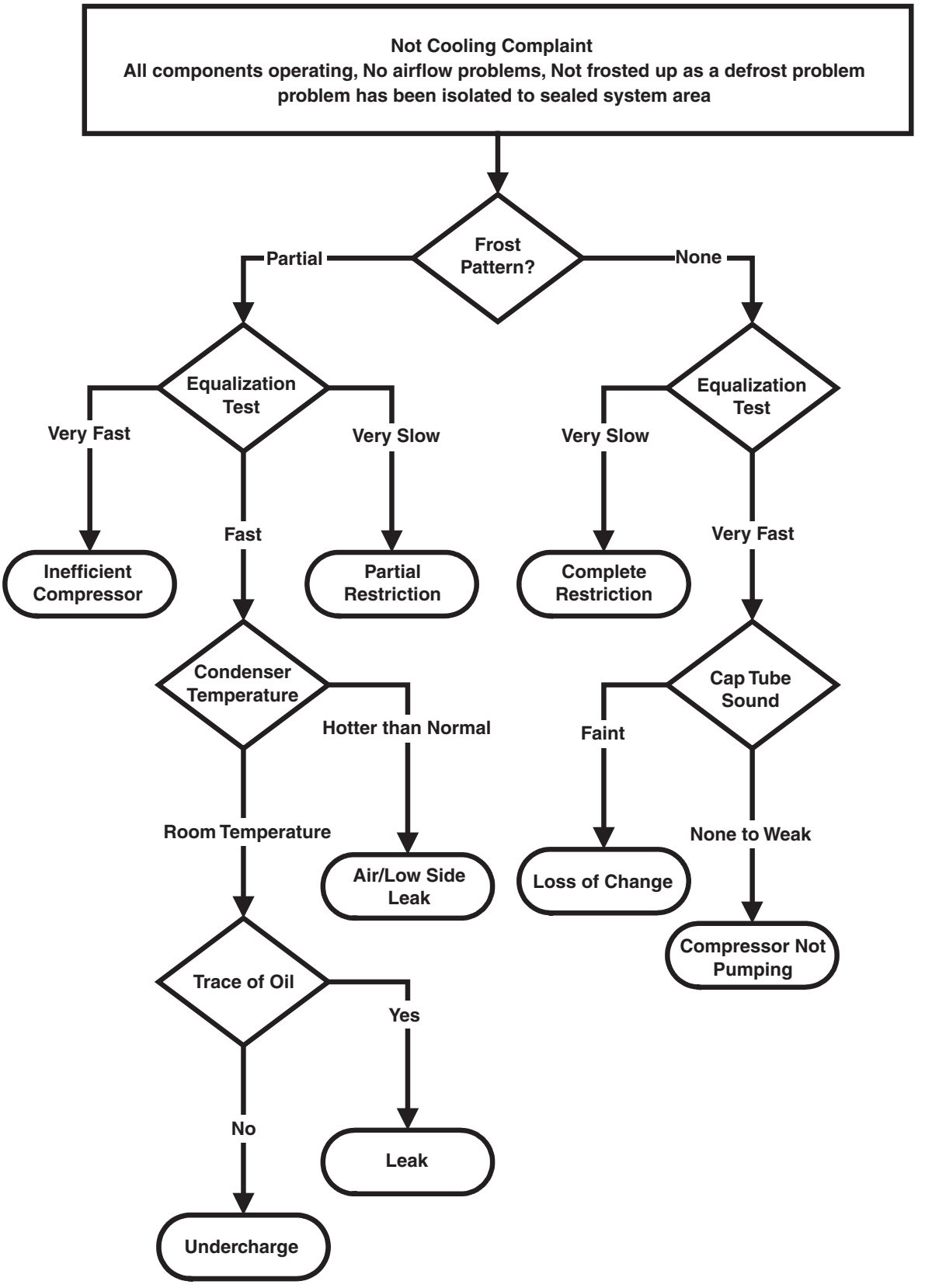


6-5 REFRIGERATION CYCLE

▼ Troubleshooting Chart

CAUSE		STATE OF THE UNIT	STATE OF THE EVAPORATOR	TEMPERATURE OF THE COMPRESSOR	REMARKS
LEAKAGE	PARTIAL LEAKAGE	Freezer compartment and refrigerator don't cool normally.	Low flowing sound of refrigerant is heard and frost forms in inlet only.	A little higher than ambient temperature.	• Refrigerant level is low due to a leak. • Normal cooling is possible by restoring the normal amount of refrigerant and repairing the leak.
	COMPLETE LEAKAGE	Freezer compartment and refrigerator don't cool normally.	Flowing sound of refrigerant is not heard and frost isn't formed.	Equal to ambient temperature.	• No discharging of refrigerant. • Normal cooling is possible by restoring the normal amount of refrigerant and repairing the leak.
CLOGGED BY DUST	PARTIAL CLOG	Freezer compartment and refrigerator don't cool normally.	Flowing sound of refrigerant is heard and frost forms in inlet only.	A little higher than ambient temperature.	• Normal discharging of the refrigerant. • The capillary tube is faulty.
	WHOLE CLOG	Freezer compartment and refrigerator don't cool.	Flowing sound of refrigerant is not heard and frost isn't formed.	Equal to ambient temperature.	• Normal discharging of the refrigerant.
MOISTURE CLOG		Cooling operation stops periodically.	Flowing sound of refrigerant is not heard and frost melts.	Lower than ambient temperature.	• Cooling operation restarts when heating the inlet of the capillary tube.
DEFECTIVE COMPRESSION	COMP-RESSION	Freezer and refrigerator don't cool.	Low flowing sound of refrigerant is heard and frost forms in inlet only.	A little higher than ambient temperature.	• Low pressure at high side of compressor due to low refrigerant level.
	NO COMP-RESSION	No compressing operation.	Flowing sound of refrigerant is not heard and there is no frost.	Equal to ambient temperature.	• No pressure in the high pressure part of the compressor.

6-5-1 SEALED SYSTEM DIAGNOSIS

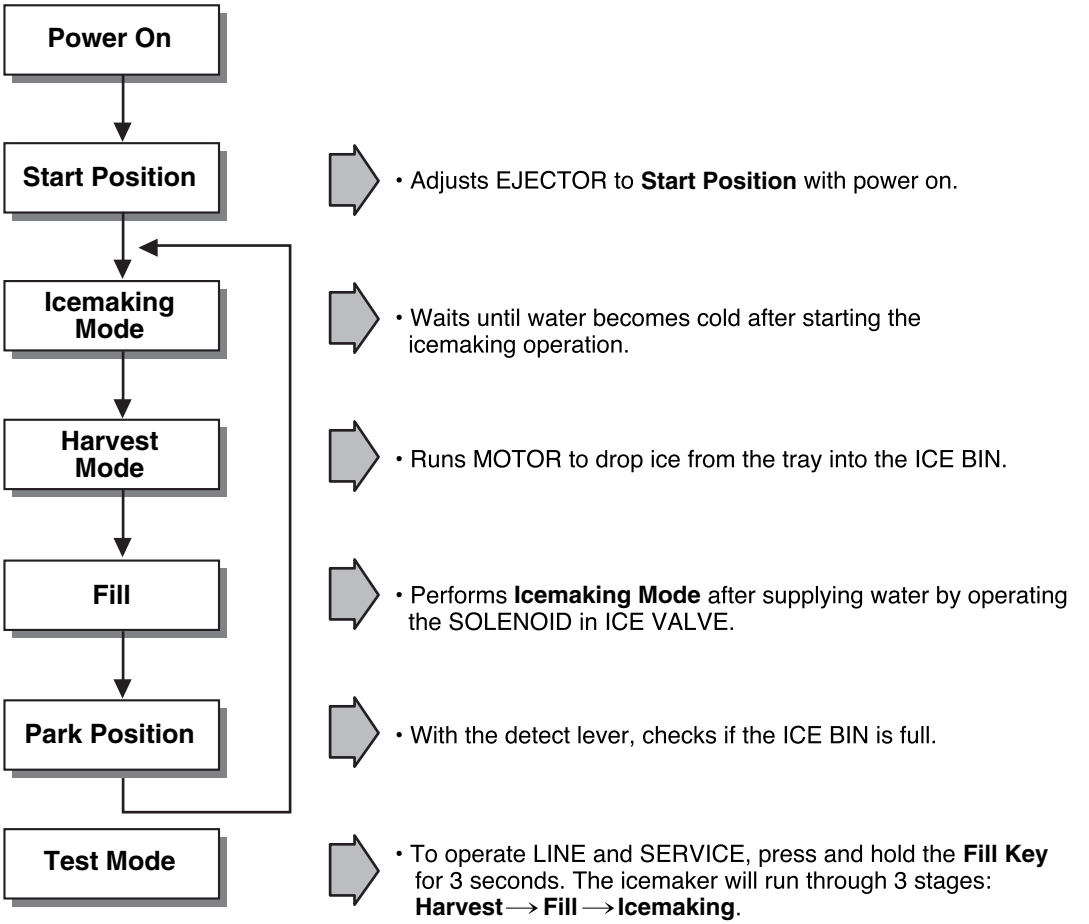


(The equalization test is trying to restart a compressor using a start kit after it has been operating.)

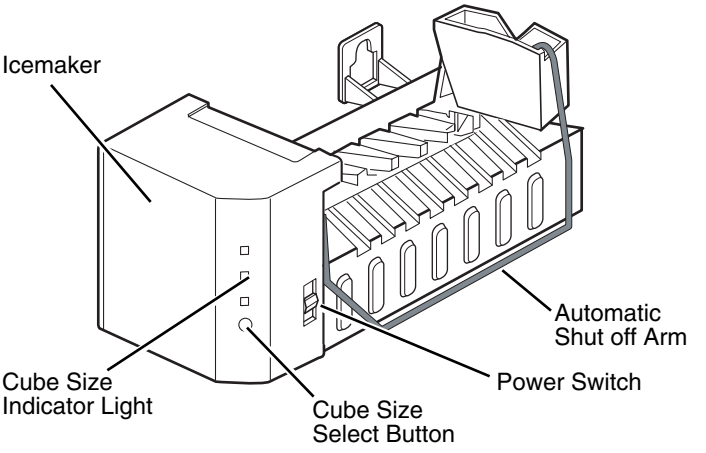
7. OPERATION PRINCIPLE AND REPAIR METHOD OF ICEMAKER

7-1 OPERATION PRINCIPLE

7-1-1 Operation Principle of Icemaker



1. Turning the Icemaker stop switch off (O) stops the icemaking function.
2. Setting the Icemaker switch to OFF and then turning it back on will reset the icemaker control.



7-2 ICE MAKER FUNCTIONS

7-2-1 Start Position

1. After POWER OFF or power outage, check the EJECTOR's position with MICOM initialization to restart.
2. How to check if it is in place:
   - Check **HIGH/LOW** signals from HALL SENSOR in MICOM PIN.
3. Control method to check if it is in place:
   (1) EJECTOR is in place,
      - It is an initialized control, so the mode can be changed to ice making control.
   (2) EJECTOR isn't in place:
      A. If EJECTOR is back in place within 2 minutes with the motor on, it is being initialized. If not, go to step B.
      B. If EJECTOR is back in place within 18 minutes after the heater turns from ON to OFF, it is being initialized. If not, it is not functioning. Repeat step B with heater and motor off.

7-2-2 Ice Making Mode

1. Icemaking refers to the freezing of supplied water in the ice trays. Complete freezing is assured by measuring the temperature of the Tray with icemaking SENSOR.
2. Icemaking starts after completion of the water fill operation.
3. The icemaking function is completed when the sensor reaches -7°C, 60 to 240 minutes after starting.
4. If the temperature sensor is defective, the icemaking function will be completed in 4 hours.

NOTE : After icemaker power is ON, the icemaker heater will be on for test for 9 sec.

7-2-3 Harvest Mode

1. Harvest (Ice removing) refers to the operation of dropping ices into the ice bin from the tray when icemaking has completed.
2. Harvest mode:
   (1) The Heater is ON for 30 seconds, then the motor starts.
   (2) Harvest mode is completed if it reaches start position again while Heater & Motor are on at the same time.
      A. ice bin is full : The EJECTOR stops (heater off).
      B. ice bin is not full : The EJECTOR rotates twice to open for ice.

NOTE : If the EJECTOR does not rotate once within 5 minutes in status (2), separate heater control mode starts operating to prevent the EJECTOR from being constrained. (It is recommended that the user open for ice to return to normal mode.)

7-2-4 Fill/Park Position

1. Once a normal harvest mode has been completed, the water solenoid will be activated.
2. The amount of water is adjusted by pressing the fill key repeatedly. This changes the time allowed for fill as illustrated in the table below.

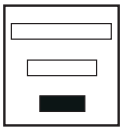
Water supply amount table

STAGE	TIME TO SUPPLY	INDICATIONS	REMARKS
1	6 sec.		The water amount will vary depending on the water control switch setting, as well as the water pressure of the connected water line.
2	7 sec.		
3	8 sec.		

7-2-5 Function TEST

1. This is a compulsory operation for test, service, cleaning, etc. It is operated by pressing and holding the fill key for 3 seconds.
2. The test works only in the icemaking mode. It cannot be entered from the harvest or fill mode. (If there is an ERROR, it can only be checked in the test mode.)
3. **Caution!** If the test is performed before water in the icemaker is frozen, the ejector will pass through the water. When the fill mode begins (stage 4), unless the water supply has been shut off, added water will overflow into the ice bin. If the control doesn't operate normally in the test mode, check and repair as needed.
4. After water is supplied, the normal cycle is followed: **icemaking** → **harvest** → **fill** → **park position**.
5. Five seconds after stage 5 is completed, the icemaker returns to MICOM control. The time needed to supply water resets to the pre-test setting.

< 5 stage of diagnosis >

STAGE	ITEMS	INDICATOR	REMARKS
1	HEATER		Five seconds after heater starts, heater will go off if temperature recorded by sensor is 50°F(10°C) or lever is in up position.
2	MOTOR		Five seconds after heater starts, you can confirm that motor is moving.
3	HALL IC I (detection of position)		You can confirm hall ic detection of position.
4	VALVE		Two seconds after detection of initial position, you can confirm that valve is on.
5	HALL IC II (detection of full-filled Ice)		You can check whether the Hall IC is sensing a full ice condition.(If there is a full-filled error, the fifth stage would not be progressed)
6	Reset	Mark previous status on TEST mode	Five seconds after fifth stage is completed, the icemaker resets to initial status.

7-3 DEFECT DIAGNOSIS FUNCTION

7-3-1 ERROR CODE on water supply control panel at Ice Maker

No	ITEM	ERROR CODE	CONTENTS	REMARKS
1	Normal	Mark time to supply	None	Display switch operates properly
2	Ice-Making Sensor malfunction		Open or short-circuited wire	Make sure that the wire on each sensor is connected.

* ERROR indicators in table can be checked only on TEST mode.

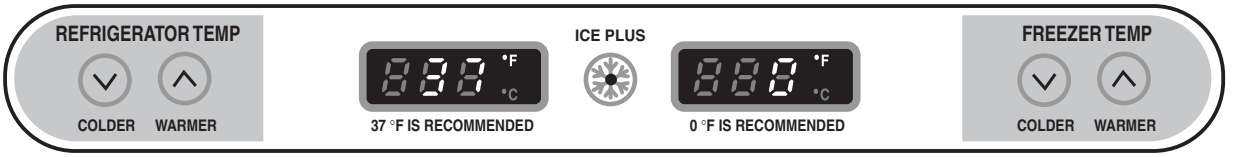
8. DESCRIPTION OF FUNCTION & CIRCUIT OF MICOM

8-1 FUNCTION

8-1-1 Function

1. When the appliance is plugged in, it defaults to 37°F for the refrigerator and 0°F for the freezer.
   You can adjust the refrigerator and the freezer control temperature by pressing the ADJUST button.
2. When the power is initially applied or restored after a power failure, it is automatically set to 37 & 0.

Best Model



Control range : 32°F ~ 46°F
0°C ~ 8°C

Control range : -6°F ~ 9°F
-21°C ~ -13°C

8-1-2 How to Change the Temperature Mode to °F/°C

1. The display temperature mode can be changed from °F to °C or °C to °F by pressing and holding the FRZ TEMP and the COLDER key of REF TEMP keys at the same time for over five seconds
2. The initial setting is °F. Whenever the mode is changed, the LED lights are changed.

8-1-3 Control of freezer fan motor

1. Freezer fan motor runs at either regular or high speed.(2,400 or 2,700 rpm.)
2. High RPM is used when electricity is first on, for ICE PLUS, and when refrigerator is overloaded.
   Standard RPM is used for normal usage.
3. The fan motor is stopped when any door is opened.

8-1-4 ICE PLUS

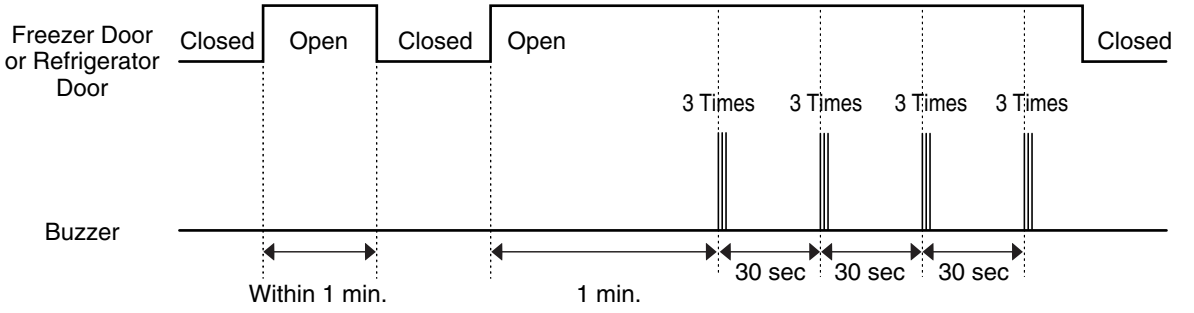
1. The purpose of this function is to intensify the cooling speed of freezer and to increase the amount of ice.
2. Whenever selection switch is pressed, selection/release, the icon will turn ON or OFF.
3. If there is a power outage and the refrigerator is powered on again, ICE PLUS will be canceled.
4. To activate this function you need to press the ICE PLUS key and the icon will turn ON. This function will remain activated for 24 hours. The first three hours the compressor and freezer fan will be ON. The next 21 hours the freezer will be controlled at the lowest temperature. After 24 hours or if the iICE PLUS key is pressed again, the freezer will return to its previous temperature.
5. During the first 3 hours:
   (1) Compressor and freezer fan (HIGH RPM) run continuously.
   (2) If a defrost cycle begins during the first 90 minutes of ICE PLUS, the ICE PLUS cycle will complete its cycle after defrosting has ended. If the defrost cycle begins when iICE PLUS has run for more than 90 minutes, ICE PLUS will run for two hours after the defrost is completed.
   (3) If ICE PLUS is pressed during defrost, ICE PLUS icon is on this function will start seven minutes after defrost is completed and it shall operate for three hours.
   (4) If ICE PLUS is selected within seven minutes after compressor has stopped, the compressor (compressor delays seven minutes) will start after the balance of the delay time.
   (5) The fan motor in the freezer compartment rotates at high speed during ICE PLUS.
6. For the rest of 21 hours, the freezer will be controlled at the lowest temperature.

8-1-5. REFRIGERATOR LAMP AUTO OFF

1. To protect the risk of lamp heat, when the refrigerator door is opened for 7 minutes, the refrigerator lamp will be turned off automatically.

8-1-6 Alarm for Open Door

1. This feature sounds a buzzer when the freezer or refrigerator door is not closed within 1 minute after it is opened.
2. One minute after the door is opened, the buzzer sounds three times each for 1/2 second. These tones repeat every 30 seconds.
3. The alarm is cancelled when the freezer or the refrigerator is closed while the buzzer sounds.



8-1-7 Buzzer Sound

When the button on the front display is pushed, a Ding~ Dong~ sound is produced.

8-1-8 Defrosting (removing frost)

1. Defrosting starts each time the compressor running time reaches 7 hours.
2. For initial power on or for restoring power, defrosting starts when the compressor running time reaches 4 hours.
3. Defrosting stops if the sensor temperature reaches 8°C or more. If the sensor doesn't reach 8°C in 2 hours, the defrost mode is malfunctioning.
4. Defrosting won't function if its sensor is defective (wires are cut or short circuited)

8-1-9 Electrical Parts Are Turned On Sequentially

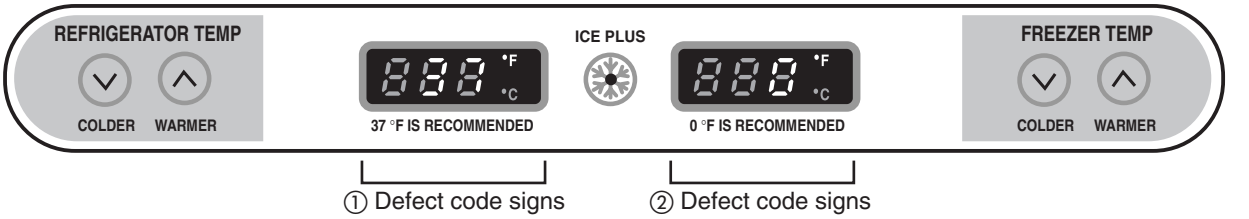
Electrical parts such as compressor, defrosting heater, freezer fan, etc. are turned on in the following order to prevent noise and parts damage. Several parts are started at the same time at initial power on and are turned off together when test is completed.

OPERATING		ORDERS
Initial power on	Temperature of defrosting sensor is 45°C or more (when unit is newly purchased or when moved)	**Power ON** → in 0.5 sec. → **Compressor ON** → in 0.5 sec. → **Freezer fan ON**
	Temperature of defrosting sensor is lower than 45°C (during power outages or for service)	**Power ON** → in 0.5 sec. → **Defrosting heater ON** → in 10 sec. → **Defrost heater OFF** in 0.5 sec. → **Compressor ON** → in 0.5 sec. → **Freezer fan ON**
Reset to normal operation from test mode		**Total load OFF** → in 7 min. → **Compressor ON** → in 0.5 sec. → **Freezer fan ON**

8-1-10 Defect Diagnosis Function

1. Automatic diagnosis makes servicing the refrigerator easy.
2. When a defect occurs, the buttons will not operate; but the tones, such as ding, will sound.
3. When the defect CODE removes the sign, it returns to normal operation (RESET).
4. The defect CODE shows on the refrigerator and freezer display.

Best Model



ERROR CODE on display panel

NO	ITEM	ERROR CODE ①	ERROR CODE ②	CONTENTS	REMARKS
1	Failure of freezer sensor	Er	FS	Cut or short circuit wire	Inspect Connecting wires on each sensor
2	Failure of Refrigerator sensor	Er	rS	Cut or short circuit wire	
3	Failure of defrost sensor	Er	dS	Cut or short circuit wire	
4	Failure of Room Temperature sensor	When display check mode:Er rt		Cut or short circuit wire	
5	Failure of defrost mode	Er	dH	When defrost sensor doesn't reach 46˚F(8˚C) within 2hours after starting defrost	Snapping of defrost heater or Temperature fuse, pull-out of connector (indicated minimum 2 hours after failure occurs)
6	Failure of BLDC Fan Motor at Freezing Compartment	Er	FF	If there is no fan motor signal for more than 65sec in operation fan motor	Poor motor, hooking to wires of fan, contact of structures to fan, snapping or short circuit of Lead wires
7	Failure of BLDC Fan Motor a Mechanical Room	Er	CF	If there is no fan motor signal for more than 115sec in operation fan motor	Poor motor, hooking to wires of fan, contact of structures to fan, snapping or short circuit of Lead wires

Note 1) Room temperature sensor is not indicated on the failure indicating part but indicated in checking display. (When pressing for more than the warmer key of refrigerator temp and the warmer kye of freezer temp for more than 1 second).

✻ LED check function: If press and hold the warmer key of refrigerator temp and the warmer key of freezer temp for a second, all display LED graphics on. When you release the buttons, the LED graphics displays the previous status.

8-1-11 TEST Mode

1. The test mode allows checking the PCB and the function of the product as well as finding out the defective part in case of an error.
2. The test mode is operated by pressing two buttons on the display panel.
3. While in the test mode, the function control button is not recognized, but the recognition tone (beep~) sounds.
4. After exiting the test mode, be sure to reset by unplugging and then plugging in the appliance.
5. If an error, such as a sensor failure, is detected while in the test mode, the test mode is cleared and the error code is displayed.
6. While an error code is displayed, the test mode will not be activated.

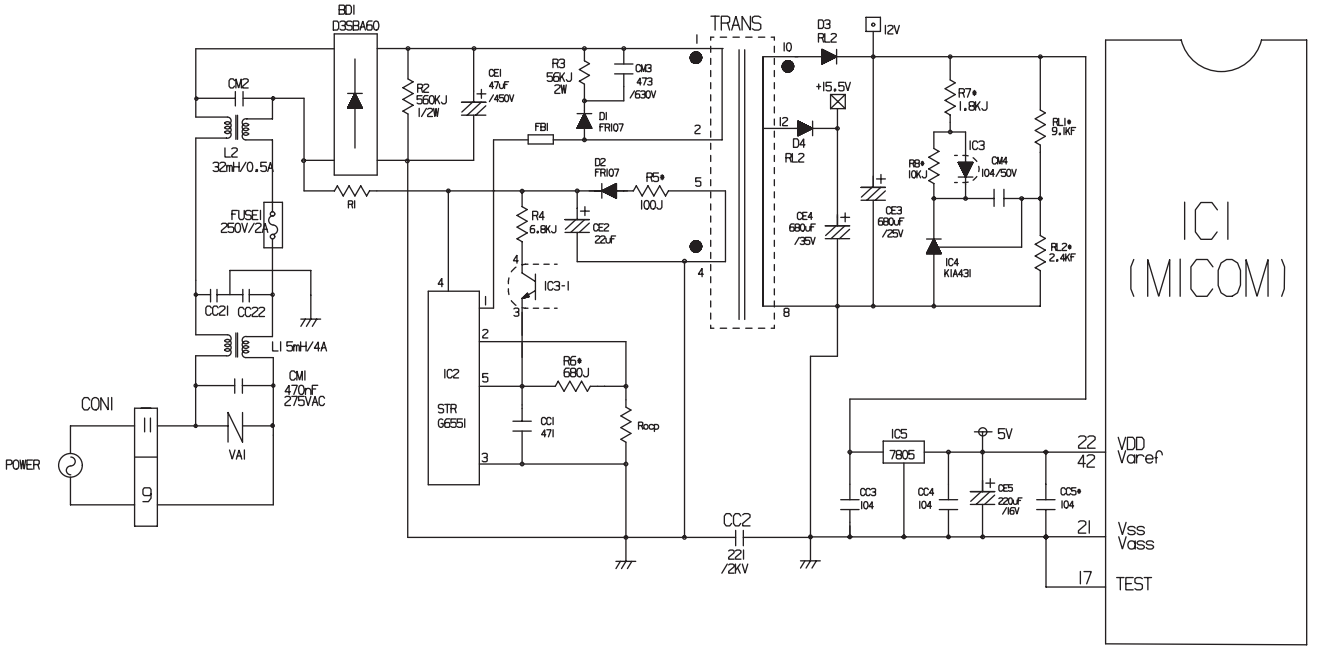
MODE	MANIPULATION	CONTENTS	REMARKS
TEST1	Push Express Freezing Key and COLDER KEY of Freezer Temp at the same time over 3seconds OR Push TEST S/W (in the main Board)once.	1) Continuous operation of the COMPRESSOR and the Freezer fan 2) Stepping DAMPER OPEN 3) Defrosting HEATER OFF 4) DISPLAY LED all ON	
TEST2	Push Express Freezing Key and COLDER KEY of Freezer Temp at the same time over 3 seconds in TEST MODE 1 OR Push TEST S/W once in TEST MODE 1	1) Continuous operation of the COMPRESSOR and the Freezer fan 2) Stepping DAMPER CLOSE 3) Defrosting HEATER OFF 4) DISPLAY LED shows no. 2	
TEST3	Push Express Freezing Key and COLDER KEY of Freezer Temp at the same time over 3 seconds in TEST MODE 2 OR Push TEST S/W once in TEST MODE 2	1) COMPRESSOR and the Freezer fan OFF 2) Stepping DAMPER CLOSE 3) Defrosting HEATER ON 4) DISPLAY LED shows no. 3	Reset if the Temperature of the Defrosting Sensor is 46˚F(8˚C)or more.
RESET	Push Express Freezing Key and COLDER KEY of Freezer Temp at the same time over 3 seconds in TEST MODE 3 OR Push TEST S/W once in TEST MODE 3	Reset to the previously setting Before TEST MODE.	The compressor will Start after a 7-minute Delay.

* Freezer Fan Variable RPM Check:
  To check the variable rpm, press and hold the WARMER keys of both the REF TEMP and FRX TEMP. The fan speed will change (low to high or high to low) for 30 seconds before reverting to its original setting.

* Demonstration (Display) MODE:
  1. To enter this mode, raise either the Refrigerator or Freezer temperature to its highest setting. Then, press and hold WARMER Key for 5 seconds.
  2. The LED panels will display OFF, to indicate that the compressor, circulating fan, damper, and defrost heater are not operating.
  3. The open door alarm and the lamp auto-off feature will work normally and can be demonstrated.
  4. To reset to normal operation, press and hold either WARMER key for about 5 seconds.

8-2 PCB FUNCTION

8-2-1 Power Circuit



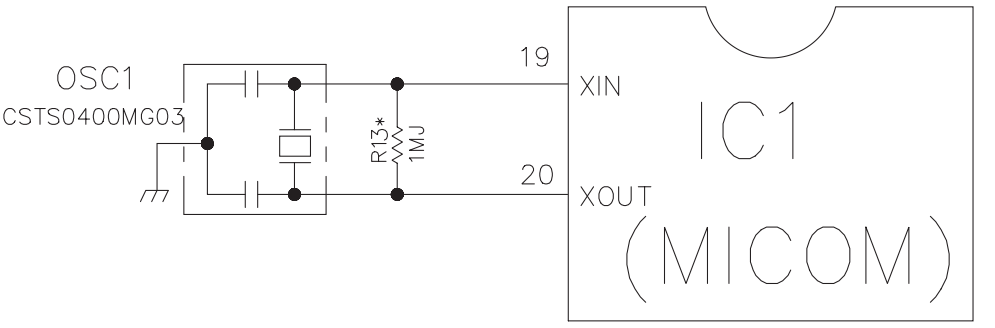
The secondary part of the TRANSFORMER is composed of the power supply for the display, the BLDC FAN Motor drive (15.5 V), the relay drive (12 Vdc) and the MICOM and IC (5 Vdc).

The voltage for each part is as follows:

PART	VA 1	CE 3	CE 4	CE 5
VOLTAGE	115 Vac	12 Vdc	15.5 Vdc	5 V

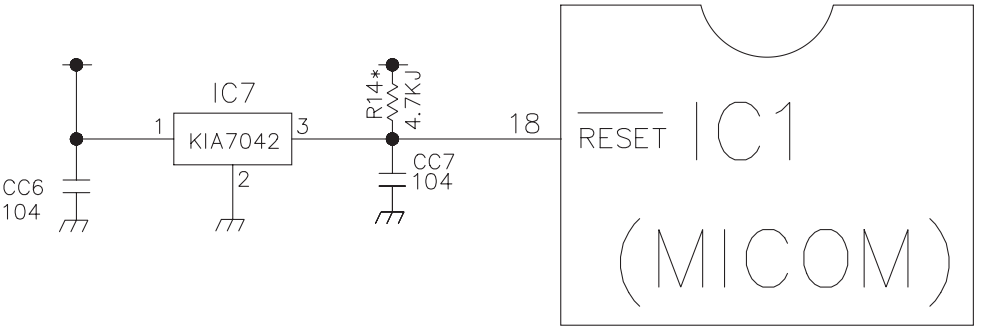
VA1 is a part for preventing over voltage and noise. When 385V or higher power is applied, the inside elements are short-circuited and broken, resulting in blowout of the fuse in order to protect the elements of the secondary part of the TRANSFORMER.

8-2-2 Oscillation Circuit



This circuit generates the base clock for calculating time and the synchro clock for transmitting data from and to the inside logic elements of the IC1 (MICOM). Be sure to use specified replacement parts, since calculating time by the IC1 may be changed. If changed, the OSC1 SPEC will not work.

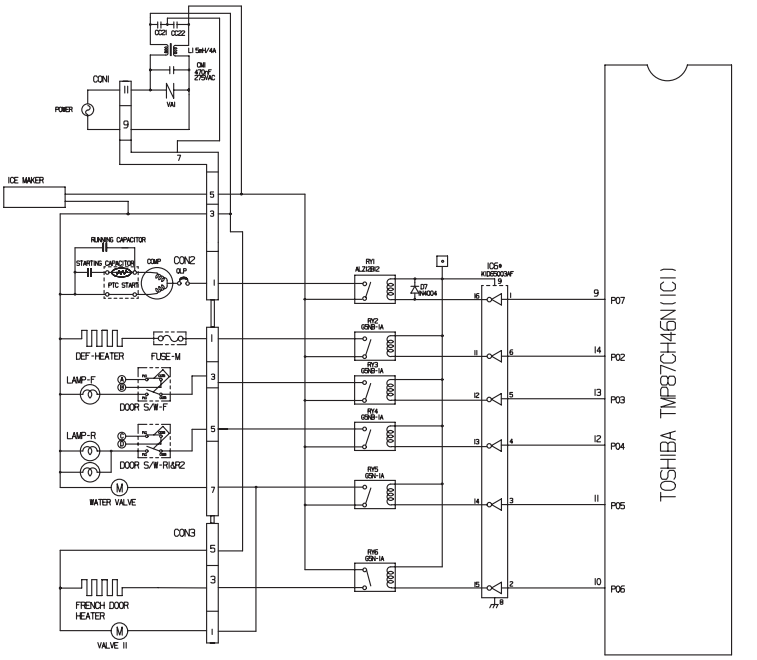
8-2-3 Reset Circuit



The RESET circuit allows all the functions to start at the initial conditions by initializing various parts, including the RAM inside the MICOM (IC1) when the power is initially supplied or the power supply to the MICOM is restored after a momentary power failure. For the initial 10ms of power supply, LOW voltage is applied to the MICOM RESET terminal. During a normal operation, 5V is applied to the RESET terminal. (If a malfunction occurs in the RESET IC, the MICOM will not operate.)

8-2-4 Load / Buzzer Drive & Open Door Detection Circuit

1. Load Drive Condition Check

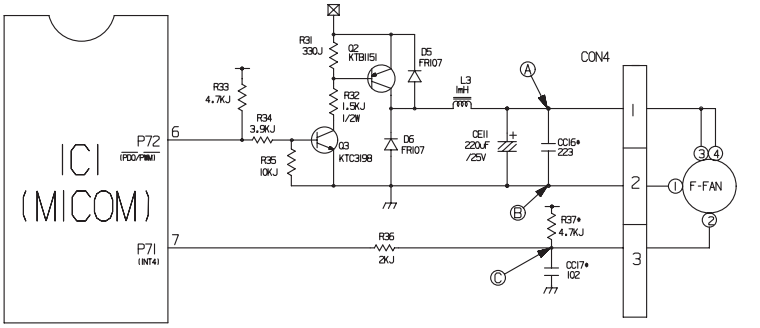


LOAD TYPE		COMP	DEFROSTING HEATER	LAMP-F	LAMP-R	WATER VALVE/VALVE2	FRENCH DOOR HEATER
Measurement Location (IC6)		NO.16	NO.11	NO.12	NO.13	NO.14	NO.15
Condition	ON	1V or below					
	OFF	12V					

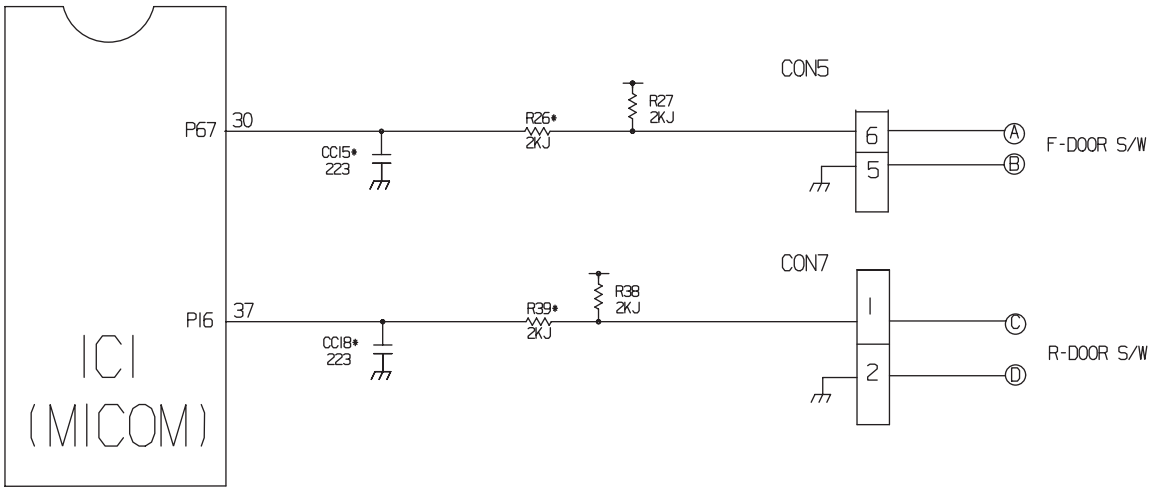
2. Fan motor driving circuit (freezer compartment fan)

1. This circuit makes standby power **0** by cutting off power supplied to ISs inside of the fan motor in the fan motor OFF.
2. This is a circuit to perform a temporary change of speed for the fan motor and applies DC voltage up to 7.5V ~ 16V to motor.
3. This circuit prevents over-driving the fan motor by cutting off power applied to the fan motor in the lock of fan motor by sensing the operation RPM of the fan motor.

	ⓐ part	ⓑ part	ⓒ part
MOTOR OFF	2V or less	0V	5V
MOTOR ON	13V~15V	0V	2V~3V

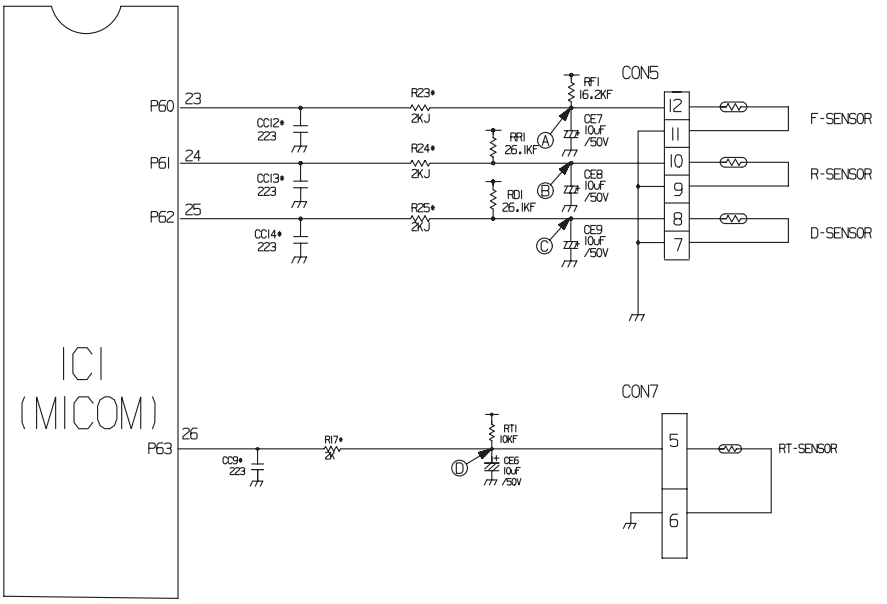


2. Open Door Detection Circuit Check



Measurement Location / Freezer/ Refrigerator Door	(PIN NO.30 & PIN NO.27)
Closed	5 V
Open	0 V

8-2-5 Temperature Sensor Circuit

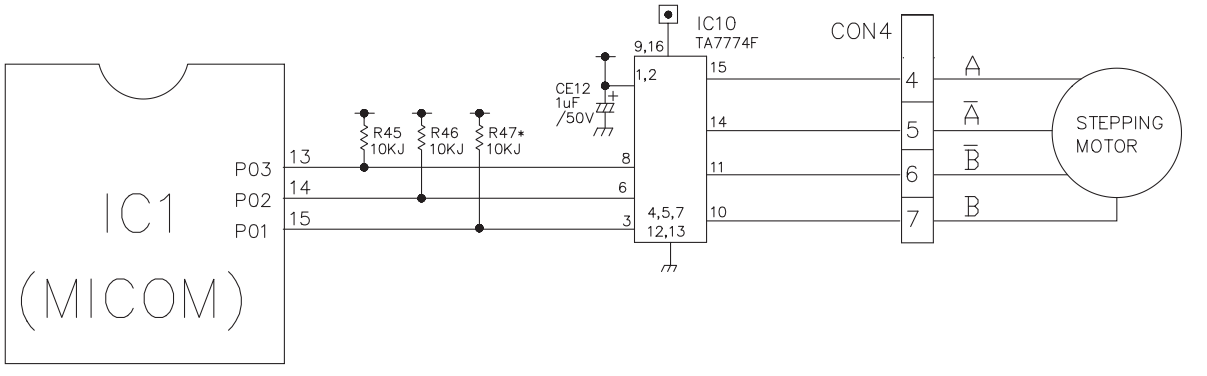


The upper circuit reads refrigerator temperature, freezer temperature, and defrost sensor temperature for defrosting and the indoor temperature for compensating for the surrounding temperature into MICOM.
Opening or short state of each temperature sensor are as follows:

SENSOR	CHECK POINT	NORMAL (-30°C ~ 50°C)	SHORT-CIRCUITED	OPEN
Freezer sensor	POINT Ⓐ Voltage	0.5 V ~ 4.5 V	0 V	5 V
Refrigerator sensor	POINT Ⓑ Voltage			
Defrosting sensor	POINT Ⓒ Voltage			
Room Temperature sensor	POINT Ⓓ Voltage			

8-2-6 Refrigeration Compartment Stepping Motor Damper Circuit

* The circuit shown below is the damper circuit to regulate the refrigerator temperature.



8-3 RESISTANCE SPECIFICATION OF SENSOR

TEMPERATURE	RESISTANCE OF FREEZER SENSOR	RESISTANCE OF REFRIGERATOR & DEFROST SENSOR & ROOM SENSOR
- 20 ˚C	22.3 KΩ	77 KΩ
- 15 ˚C	16.9 KΩ	60 KΩ
- 10 ˚C	13.0 KΩ	47.3 KΩ
- 5 ˚C	10.1 KΩ	38.4 KΩ
0 ˚C	7.8 KΩ	30 KΩ
+ 5 ˚C	6.2 KΩ	24.1 KΩ
+ 10 ˚C	4.9 KΩ	19.5 KΩ
+ 15 ˚C	3.9 KΩ	15.9 KΩ
+ 20 ˚C	3.1 KΩ	13 KΩ
+ 25 ˚C	2.5 KΩ	11 KΩ
+ 30 ˚C	2.0 KΩ	8.9 KΩ
+ 40 ˚C	1.4 KΩ	6.2 KΩ
+ 50 ˚C	0.8 KΩ	4.3 KΩ

• The resistance of the SENSOR has a ±5% tolerance.
• Measure the resistance of the SENSOR after leaving it for over 3 minutes in the measuring temperature. This delay is necessary due to sensor response speed.

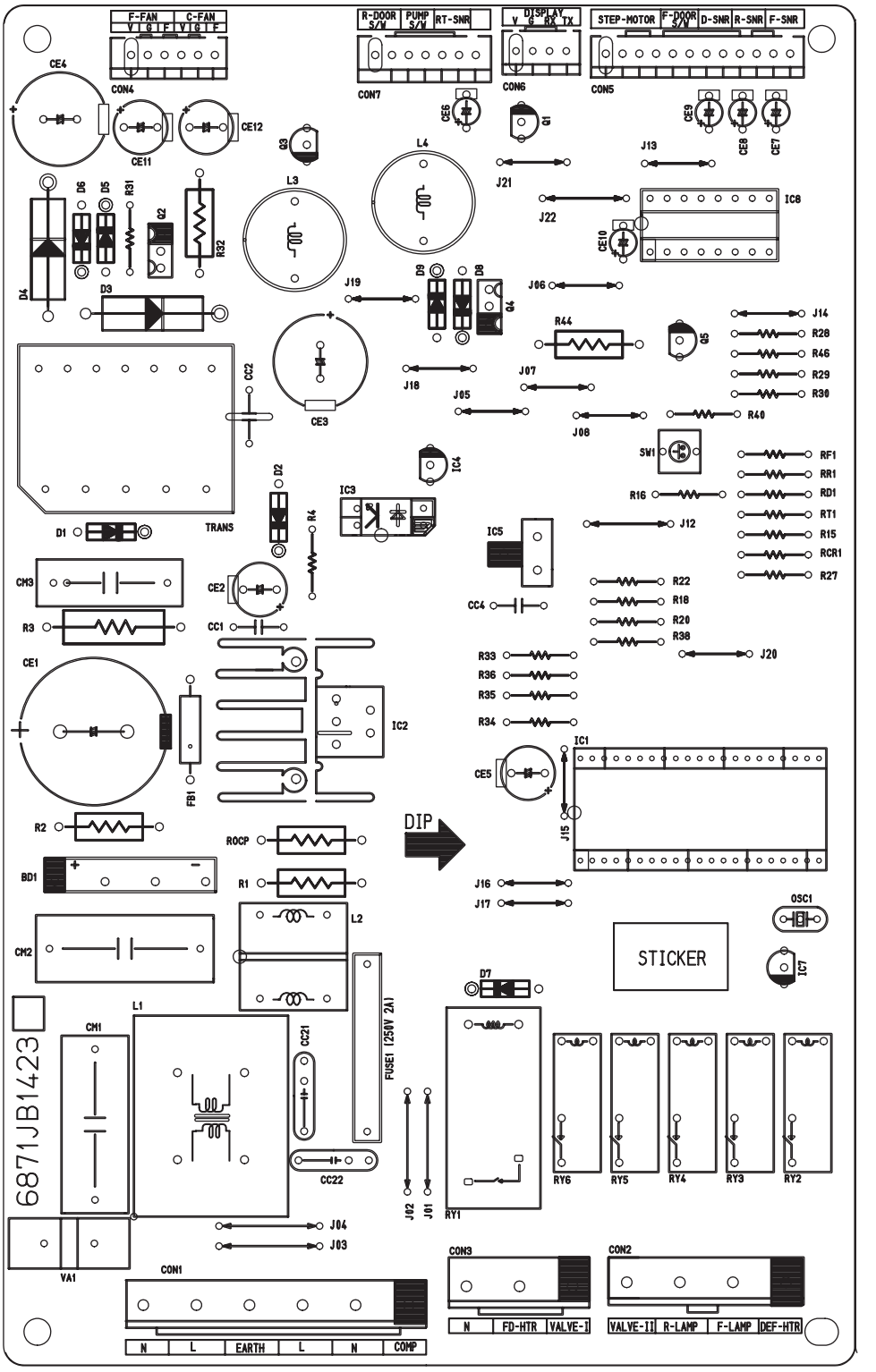
8-4 TROUBLESHOOTING

PROBLEM	INDICATED BY	CHECK	CHECKING METHOD	CAUSE	SOLUTION
Power source is poor.	1. The whole DISPLAY LED/SEVEN SEGMENT DISPLAY is off. 2. DISPLAY LED/ SEVEN SEGMENT DISPLAY operates abnormally	1. FREEZER/ REFRIGERATOR.	Check if freezer or refrigerator door is open and check display.	Power source is poor.	Check outlet voltage.
		2. If lamp is dim.	Check visually.	Applied voltage error.	Use boosting transformer.
		3. The connection of the main PWB connector.	Check connection of connector.	connector connection is poor.	Reconnect connector.
				Transformer fuse is open.	Replace transformer.
Cooling is poor.	No cooling.	1. If the compressor operates.	Use Test Mode1 (forced cooling). If less than 7 minutes pass after compressor shuts off, don't press the key and wait.	Compressor locked or blocked.	Replace compressor.
				OLP, PTC, or compressor are failed.	Replace OLP, PTC. Replace main PWB.
				Connection wire is defective.	Check the connection of the black wire of the main PWB connector (CON2).
		2. If refrigerant is leaking. .	Measure the amount of frost sticking on evaporator and the surface temperature of the condenser pipe.	Refrigerant leakage.	Replace the leaking part and replace any lost refrigerant.
	Freezer temperature is incorrect	1. If fan motor operates.	Use Test Mode 1 (forced cooling).	Fan motor is defective.	Replace the fan motor.
				Connection wire is defective.	Refer to 8-2-4. 2 and check
		2. If defrosting is normal.	Check the amount of frost sticking on the evaporator .	Defrosting is poor.	See **DEFROSTING is poor,** page 34.
		3. If sensor is normal.	Check the resistance of the refrigerator sensor.	Sensor resistance is incorrect.	Replace sensor.
		4. Gasket seal incorrect.	Check the seal when the door is closed.	Door liner damaged.	Replace door liner.

PROBLEM	INDICATED BY	CHECK	CHECKING METHOD	CAUSE	SOLUTION
COOLING is defective.	If refrigerator temperature is too low.	1. If frezzer temperature is normal.	Check is frezzer temperature is too low.		Make sure the door is attached.
		2. If amount of cool air from fan motor is sufficient.	Make sure that the amount and speed of cool air are sufficient by touching the check supplied on the refrigerator.	FAN motor is defective.	Replace fan motor.
				Passage of cool air is blocked.	Remove impurities.
				Evaporator frozen.	See **defrosting is poor**, below.
		3. Door gasket contact.	Check door seal when door is closed.	Door liner damaged.	Replace door liner.
DEFROSTING is defective.	NO defrosting.	1. If heater emits heat.	USE TEST MODE3 (forced defrosting).	Heater disconnection.	Replace heater.
				Temperature fuse is blown.	Replace temperature fuse.
				Connection is poor.	Check evaporator connection and wire of main PWB connector.
				Defrost sensor is defective.	Replace defrost sensor.
				Heater relay is poor.	Replace RY2 of main PWB.
		2. If drain pipe is blocked.	Check drain pipe.	Drain pipe is blocked.	Remove ice and impurities.
					Check heater plate resistance.
		3. If ice remains after defrosting.	Make sure that defrost sensor is connected.	Connection is poor.	Reassemble the defrost sensor.
			Make sure that frezzer and refrigerator doors are closed.	Door does not close properly.	Reassemble door.
					Replace gasket.

8-5 MAIN PWB ASSEMBLY AND PARTS LIST

8-5-1 Main PWB Assembly

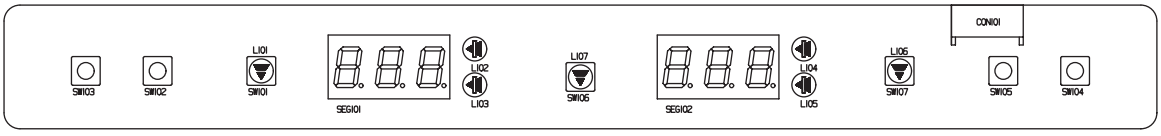


8-5-2 Replacement Parts List

B	WORK
BRAVO-PJT BEST DC-BLDC	APPLICATION

Qty.	No	P/NO	DESCRIPTION	SPEC	MAKER	REMARK
IA	1	6870.BB239	PWB(PCB)	BEST BRAVO-PJT	DOO SAN	T=1.6
I	2	6170.JB2012B 6170.JB2012C	TRANSFORMER,SMPS(COIL)	DL-PJT 2.5MH/20W	SAM IL	TRANS
I	4	6630A0910GE	CONNECTOR (CIRC),WAFER	YW396-11AV	YEON HO	CON1
I	5	6630A0910GC	CONNECTOR (CIRC),WAFER	YW396-07AV	YEON HO	CON2
I	6	6630A0910GB	CONNECTOR (CIRC),WAFER	YW396-05AV	YEON HO	CON3
I	7	6630.BB004E	CONNECTOR (CIRC),WAFER	SMW250 YEONHO 6P 2.5MM STRAIGHT SN	YEON HO	CON4
I	8	6630.BB004L	CONNECTOR (CIRC),WAFER	SMW250 YEONHO 12P 2.5MM STRAIGHT SN	YEON HO	CON5
I	9	6630.BB004C	CONNECTOR (CIRC),WAFER	SMW250 YEONHO 4P 2.5MM STRAIGHT SN	YEON HO	CON6
I	10	6630.BB004F	CONNECTOR (CIRC),WAFER	SMW250 YEONHO 7P 2.5MM STRAIGHT SN	YEON HO	CON7
I	11	0IZZ.B2067K	IC,DRAWING	TMP87C846N 42P SDIP BK MASK BRAVO33-PJT BEST/BETTER	TOSHIBA	IC1
I	12	0ISK6535100A	IC,POWER MANAGEMENT	STR-G6351 5PIN BK SMPS 2,4PIN FORM	SANKEN	IC2
I	13	0IPMGNE001A	IC,POWER MANAGEMENT	PS256LI-I-V NEC 4P,DIP BK = TLP721F	NEC	IC3
I	14	0IKE431000A	IC,KEC	KIA431 (TP) - -	KEC CHANGJIANG	IC4
I	15	0IKE7805002Z	IC,LINEAR	KIA7805PI 3DIP BK 5V 1A REFORM	KEC CHANGJIANG	IC5
-	16	0IKE6500308	IC,KEC	KID65003AP 16P,SDIP BK DRIVE IC	KEC	IC6
I	17	0IKE7042000	IC,KEC	KIA7042P 2K/TP 4.2 RESET KEC - - - -	KEC	IC7
I	18	0IT07774A00	IC,DRAWING	TA7774AP 16,SDIP BK DRIVE,IC STEPPING MOTOR	TOSHIBA	IC8
I	19	6320000001A	RELAY	ALE19B12 250VAC 16A 12VDC 1A NO VENTING	MATSUSHITA	RY1
		6320.B2005B		G5JS-1A-NT 250VAC 16A 12VDC 1A NO VENTING	OMRON	
		6320.B2005C		DH1U 11 250VAC 16A 12VDC 1A VENTING	세방(주)	
3	20	6320.B2003A	RELAY	G5N-1A OMRON 250VAC 1.5A 12VDC 1A JAPAN	OMRON	RY3,RY5,RY6
		6320.B2003E		G5NB-1A-E(CHINA) OMRON 250VAC 5A 12VDC 1A NO VENTING	OMRON	
		6320.B2003D		G5NB-1A-E(JAPAN) OMRON 250VAC 5A 12VDC 1A NO VENTING	OMRON	
		6320.B2003F		PCJ-112D3MH(CHINA) 250VAC 3A 12VDC 1A NO VENTING	TYCO	
		6320A90002A		ALDI12(JAPAN) 250VAC 3A 12VDC 1A NO VENTING	MATSUSHITA	
		6320W5A007A		ALDI12 MATSUSHITA 250VAC 3A 12VDC 1A NO VENTING	MATSUSHITA	
		6320A90554B		G5N-1A OMRON 250VAC 3A 12VDC 1A	OMRON	
2	20	6320.B2003E	RELAY	G5NB-1A-E(CHINA) OMRON 250VAC 5A 12VDC 1A NO VENTING	OMRON	RY2,RY4
		6320.B2003D		G5NB-1A-E(JAPAN) OMRON 250VAC 5A 12VDC 1A NO VENTING	OMRON	
-	22	6320.B2009B	RELAY	G5SB-14 OMRON 250VAC 5A 12VDC 1C NO VENTING	OMRON	-
-	23					-
I	24	6212BA3041A	RESONATOR,CERAMIC	CSTLS4M000S53-A0 MURATA 4.00MHZ +/- 0.5% TA 15PF 3	MURATA	OSC1
-	25	6102.BB801B	VARISTOR	INR14D621 ILJIN UL/VDE BK 620V	IL JIN/ 일진전자	VA1
				SVC621D-14A	삼화	
				TVR12621	THINKING	
I	26	6102W5V007A	VARISTOR	INR14D331K IL JIN UL/CSA/VDE BK	IL JIN /일진전자	VA1
I	27	0DB3600004A	DIODE,RECTIFIERS	D3SBA60 BK SHINDENGEN - 600V 4A 80A - 10UA	SHINDENGEN	BD1
I	28	0DD400409AC	DIODE,RECTIFIERS	RECTIN4004 TP	DELTA	D7
6	29	0DR1070059A	DIODE,RECTIFIERS	FR107 TP RECTRON D04I 1000V 1A 30A 500NSEC 5A	DELTA	D1,D2,D5,D6,D8,D9
2	30	0DRSA00070A	DIODE,RECTIFIERS	RL2 SANKEN BK NON 400V 2A 40A 500SEC 10UA	SANKEN	D3,D4
I	31	0CE105BK638	CAPACITOR,FIXED ELECTROLYTIC	1UF KME,R6,YX 50V 0.2 FM5 TP 5 (YXA/SM)	SAM WHA /삼화/유니/G-LUXON	CE10
4	32	0CE106EK638	CAPACITOR,FIXED ELECTROLYTIC	10UF KMG 50V 20% FM5 TP 5 (RG/YXA/SM)	SAM WHA /삼화/유니/G-LUXON	CE6-CE9
I	33	0CE227BF638	CAPACITOR,FIXED ELECTROLYTIC	220UF KME TYPE 16V 20% FM5 TP 5 (RG/YXA/SM)	SAM WHA /삼화/유니/G-LUXON	CE5
I	34	0CE227BH638	CAPACITOR,FIXED ELECTROLYTIC	220UF KME,R6 25V 20% FM5 TP 5 (YXA/SM)	SAM WHA /삼화/유니/G-LUXON	CE11
I	35	0CE687BH638	CAPACITOR,FIXED ELECTROLYTIC	680UF KME,R6 25V 20% FM5 TP 5 (YXA/SM)	SAM WHA /삼화/유니/G-LUXON	CE12
I	36		CAPACITOR,FIXED ELECTROLYTIC	47UF 22UF KME TYPE 50V 20% FM5 TP 5	SAM WHA	CE2
I	37	0CE476ZV6E0	CAPACITOR,FIXED ELECTROLYTIC	47UF HE 450V 20% BULK SNAP IN (KLT/MXC/HW)	SAM WHA /삼화/유니/G-LUXON	CE1
I	38	0CE687YH6E0	CAPACITOR,FIXED ELECTROLYTIC	680UF RX 25V 20% BULK SNAP IN (KXL/YXG/LU)	SAM WHA /삼화/유니/G-LUXON	CE3
I	39	0CE687VJ6I8	CAPACITOR,FIXED ELECTROLYTIC	680UF RX 35V 20% TP 5 FL (KXL/YXG/LU)	SAM WHA /삼화/유니/G-LUXON	CE4
2	40	0CK102CK96A	CAPACITOR,FIXED CERAMIC(HIGH DIELECTRIC)	1NF 2012 50V 80%,-20% R/TP X7R	MURATA	CC17,CC20
-	41	0CK1040K949	CAPACITOR,FIXED CERAMIC(High dielectric)	0.1UF D 50V 80%,-20% F(YSV) TA52	SAM WHA	CC3,CC4,CC6,CC7
-	42	0CK1040K9BA	CAPACITOR,FIXED CERAMIC(High dielectric)	0.1UF 2012 50V 80%,-20% R/TP JE	MURATA	CC5,CC10
I	43	0CK2210251I0	CAPACITOR,FIXED CERAMIC(High dielectric)	220P 2KV K B S	SAM WHA /HONG MING	CC2
-	44	0CK2230K949	CAPACITOR,FIXED CERAMIC(High dielectric)	22NF 50V Z F TA52	SAM WHA	-
10	45	0CK223DK96A	CAPACITOR,FIXED CERAMIC(HIGH DIELECTRIC)	22NF 2012 50V 80%,-20% R/TP X7R	MURATA	CC8,CC9,CC11-16,CC18-19
I	46	0CK471KS19	CAPACITOR,FIXED CERAMIC(High dielectric)	470PF 50V K B TA52	SAM WHA	CC1
-	47	0CQ104IN509	CAPACITOR,FIXED FILM	0.1UF D 100V 10% PE TP5	SAM WHA	CM4
-	48					
I	48 48	0CF473IY470	CAPACITOR,FIXED FILM	0.047UF D 630V 0.05 BULK M/PP NI	PILKOR	CM3
I	49	0CQ474IB670	CAPACITOR,FIXED FILM	0.47UF D 275V 20% M/PP NI R	SAM WHA	CM1
2	50	0LR100IM4F0	INDUCTOR,RADIAL LEAD	1000UH 20% R 6X12.5 BULK	TNC	L3,L4
-	51	0RD100IG609	RESISTOR,FIXED CARBON FILM	1K OHM 1/4 W 5% TA52	SMART	R19
-	52	0RD100ZG609	RESISTOR,FIXED CARBON FILM	10K OHM 1/4 W 5% TA52	SMART	R29,R35,RCR1
-	53	0RD200IG609	RESISTOR,FIXED CARBON FILM	2K OHM 1/4 W 5% TA52	SMART	R17,R20,R21,R22,R26,R27,R36,R45
-	54	0RD390IG609	RESISTOR,FIXED CARBON FILM	3.9K OHM 1/4 W 5% TA52	SMART	R34,R41
-	55	0RD470IG609	RESISTOR,FIXED CARBON FILM	4.7K OHM 1/4 W 5% TA52	SMART	R18,R33,R40,R46
I	56	0RD560IH609	RESISTOR,FIXED CARBON FILM	560K OHM 1/2 W 5% TA52	SMART	R2
	57					
	58					
-	59	0RJ270IL622	RESISTOR,METAL GLAZED(CHIP)	2.7K OHM 1/8 W 5% 2012 R/TP	ROHM	
-	60	0RJ100ZE572	RESISTOR,METAL GLAZED(CHIP)	10KOHM 1/8 W 5% 2012 R/TP	ROHM	R15,R28,R30,R42,R8
I	61	0RJ100ZE572	RESISTOR,METAL GLAZED(CHIP)	1MOHM 1/8 W 5% 2012 R/TP	ROHM	R13
-	62	0RJ100IE572	RESISTOR,METAL GLAZED(CHIP)	100 OHM 1/8 W 5% 2012 R/TP	ROHM	R7
-	63	0RJ200IE572	RESISTOR,METAL GLAZED(CHIP)	2K OHM 1 / 8 W 5% 2012 R/TP	ROHM	R21,R23-R25,R38,R39
-	64		RESISTOR,METAL GLAZED(CHIP)	330 OHM 1/8 W 5% 2012 R/TP	ROHM	R31,R43
-	65	0RJ470IE572	RESISTOR,METAL GLAZED(CHIP)	4.7K OHM 1/8 W 5% 2012 R/TP	ROHM	R14,R16,R37
I	66	0RD200E672	RESISTOR,METAL GLAZED(CHIP)	120 OHM 1/8 W 5% 2012 R/TP	ROHM	R5
2	67	0RD150IE629	RESISTOR,FIXED CARBON FILM	1.5K OHM 1/2 W 5% TA52	SMART	R32,R44
-	68	0RJ000IE572	RESISTOR,METAL GLAZED(CHIP)	0 OHM 1/8 W 5% 2012 R/TP	ROHM	RJ1
I	69	0RJ240IE472	RESISTOR,METAL GLAZED(CHIP)	2.4K OHM 1/8 W 1% 2012 R/TP	ROHM	RL2
I	70	0RJ680IE572	RESISTOR,METAL GLAZED(CHIP)	680 OHM 1/8 W 5% 2012 R/TP	ROHM	R6
I	71	0RD680IG609	RESISTOR,FIXED CARBON FILM	6.8K OHM 1/4 W 5% TA52	SMART	R4
I	72	0RJ910IE472	RESISTOR,METAL GLAZED(CHIP)	9.1K OHM 1/8 W 1% 2012 R/TP	ROHM	RL1
I	73	0RJ100ZE472	RESISTOR,METAL METAL FILM	10K OHM 1/8 W 1.00% 2012 R/TP	ROHM	RT1
I	74	0RN1622G409	RESISTOR,FIXED METAL FILM	16.2K OHM 1/4 W 1.00% TA52	SMART	RF1
2	75	0RN2612G409	RESISTOR,FIXED METAL FILM	26.1K OHM 1/4 W 1.00% TA52	SMART	RR1,RD1
-	76	0RS015IJ609	RESISTOR,FIXED METAL OXIDE FILM	1.5 OHM 1 W 5.00% TA52	SMART	R0CP
I	77	0RS010IJ609	RESISTOR,FIXED METAL OXIDE FILM	1 OHM 1 W 5% TA52	SMART	R0CP
-	78	0RS820ZJ609	RESISTOR,FIXED METAL OXIDE FILM	82K OHM 1 W 5.00% TA52	SMART	R1
I	79	0RS592ZK641	RESISTOR,FIXED METAL OXIDE FILM	59K OHM 2 W 5.00% F20	SMART	R3
I	80	0RS330SJ609	RESISTOR,FIXED METAL OXIDE FILM	330K OHM 1 W 5.00% TA52	SMART	R1
2	81	0TR3980GAB 0TR3980GAB	TRANSISTOR TRANSISTOR	KTC3198(KTC1815) KEC TP T092 NA NA KTC3198(KTC1815) KEC TP T092 NA NA	KEC CHANGJIANG	Q3,Q5
2	82	0TRKE000039A	TRANSISTOR,BIPOLARS	KEC KTB1151 BK T0126 60V 5A	KEC	Q2,Q4
I	83	0TRKE000I9A	TRANSISTOR,BIPOLARS	KEC KRC106S R/TP SOT23 50V 100MA	KEC	Q1
-	84	6200.BB004A	FILTER(CIRC),EMC	CV940050 TNC - -	TNC	L1
I	85	6200.BB007X	FILTER(CIRC),EMC	UVII-05320 TNC BK 0.5A 320MH	TNC /EUROTRONIX	L2
I	86	6210.BB001A	FILTER(CIRC),EMC	BFS3510A0 SAMWHA TP52 BEAD FILTER	SAM WHA	FB1
I	87	6500RRT001Z	SWITCH,TACT	JTP1280A6 JEIL 12VDC 50MA -	JEIL	SW1
-	88	0DZM000029A	DIODE,ZENERS	1N5232B MOTOROHA TP DO34 0.5W 5.6V 8IMA .PF	DEL TA	ZD1
I5	89	6854B50001A	JUMP WIRE	0.6MM 52MM TP TAPING SN	DAE A LEAD	J03,J04,J06-J12,J15(10MM) J13,J14(8MM) J01,J02,J05(12.5MM)
I	90	0FZZ.B3001A	FUSE,DRAWING	2A 250V - SLOW-BLOW LITTELFUSE,TRIAD	SAM JU KYO YUK	FUSE1
I	91	1S8F030241B	SCREW TAP TITE(S),BINDING HEAD	+ D3.0 L8.0 M3WFG/FZY	HAENG SUNG	
-	92					
I	93	4920.B3007A	HEAT SINK	23.3*17*25 DRIVE IC STR R-S64,65,73 2PIN I-SCREW 3MM -	(IC2)	(IC2)
참조	94	SSW2U-L05AA	SOLDER,SOLDERING	LFM-38, SN 3.0AG-0.50.1% 3.0MM	-	-
참조	95	7245Z900004A	FLUX	SV-P8F-06 KSK 12.5 WT% 0.815+-0.003	-	-
참조	96	SSD000009AA	SOLDER(ROSIN WIRE) RSO	SR-34 PB FREE, LFM-48	-	-
2	97	0CK2210251I0	CAPACITOR, FIXED CERAMIC	220PF D 2KV 10% B1Y5P1 R	SAM WHA/HONG MING	CC21, CC22
I	98	0IKE6500330C	IC,STANDARD LOGIC	KID65003AF 16 SOP BK 7CH DRIVE	KEC	IC6
8	99	0RJ200IE672	RESISTOR,METAL GLAZED(CHIP)	2K OHM 1 / 8 W 5% 2012 R/TP	ROHM	R21,R23-R25,R39,R17,R26,R45
5	100	0RD200IG609	RESISTOR,FIXED CARBON FILM	2K OHM 1/4 W 5% TA52	SMART	R20,R22,R27,R36,R38
I	101	0RJ100IE572	RESISTOR,METAL GLAZED(CHIP)	100 OHM 1/8 W 5% 2012 R/TP	ROHM	R7
I	102	0DZM000029A	DIODE,ZENERS	1N5232B MOTOROHA TP DO34 0.5W 5.6V 8IMA .PF	DEL TA	ZD1
I	103	0RD390IG609	RESISTOR,FIXED CARBON FILM	3.9K OHM 1/4 W 5% TA52	SMART	R34
I	104	0RJ390IE572	RESISTOR,METAL GLAZED(CHIP)	3.9K OHM 1/8 W 5% 2012 R/TP	ROHM	R41
6	105	0RJ100ZE572	RESISTOR,METAL GLAZED(CHIP)	10KOHM 1/8 W 5% 2012 R/TP	ROHM	R15,R28-30,RCR1,R42
I	106	0RD100ZG609	RESISTOR,FIXED CARBON FILM	10K OHM 1/4 W 5% TA52	SMART	R35
5	107	0RD470IG609	RESISTOR,FIXED CARBON FILM	4.7K OHM 1/4 W 5% TA52	SMART	R16,R18,R33,R40,R46
2	108	0RJ470IE672	RESISTOR,METAL GLAZED(CHIP)	4.7K OHM 1/8 W 5% 2012 R/TP	ROHM	R14,R37
I	109	0CK1040K949	CAPACITOR,FIXED CERAMIC(High dielectric)	0.1UF D 50V 80%,-20% F(YSV) TA52	SAM WHA	CC4
6	110	0CK1040K9BA	CAPACITOR,FIXED CERAMIC(High dielectric)	0.1UF 2012 50V 80%,-20% R/TP JE	MURATA	CC3,CC5-7,CC10,CM4
I	111	0RN1002F409	RESISTOR,FIXED METAL OXIDE FILM	10K OHM 1/6 W 1.00% TA52	SMART	RT1
I	112	0RJ330IE572	RESISTOR,METAL GLAZED(CHIP)	330 OHM 1/8 W 5% 2012 R/TP	ROHM	R43
I	113	0RD330IG609	RESISTOR,FIXED CARBON FILM	330 OHM 1/4 W 5.00% TA52	SMART	R31
I	114	6200A90001M	FILTER(CIRC),EMC	PAC-ALL GGPP PAC 00 LGETA SSC-03-22008	SANGSHIN ELEC.	L1

8-5-3 PWB Assembly, Display, And Parts List



Qty	No	P/NO	DESCRIPTION	SPEC	MAKER	REMARK
1	1	6870JB8199A	PWB(PCB)	BRAVO 33 DISPLAY	DOOSAN	1.6T
-	2	-	-	-	-	-
-	3	-	-	-	-	-
1	4	-	-	-	-	-
1	5	-	-	-	-	-
1	6	-	-	-	-	-
-	7	-	-	-	-	-
-	8	-	-	-	-	-
-	9	-	-	-	-	-
1	10	6630JB8005C	CONNECTOR (CIRC), WAFER	SMAW250-04	YEON HO	CON01
	11	0IZZJB2050A	IC, DRAWING	TMP87C809M 28, SOP28-P-450 BRAVO 33	TOSHIBA	IC1
1	12	0IZZJB2050P	IC, DRAWING	TMP87C809M 28, SOP28-P-450 BRAVO BLDC-BETTER	TOSHIBA	IC1
-	13	-	-	-	-	-
1	14					
-	15	-	-	-	-	-
-	16	-	-	-	-	-
1	17	0IST1M1001A	IC, STANDARD LOGIC	M54563FP MITSUBISHI 20 R/TP CONVERT	MITSUBISHI	IC4
1	18	0IKE6500300C 0IST1L00066A	IC, DRIVE	KID65003AF I6SOP 8K 7CH DRIVER ULN2003A TOFHIBA 16PINSOP TAPPING NPN TRARRAY	KEC TOSHIBA	IC5, IC6
1	19	0IST1KE002A	IC, STANDARD LOGIC	KIA78L05F KEC SOT-89 TP REGULATOR	KEC	IC2 IC3
1	20	0IST1KE003A	IC, STANDARD LOGIC	KIA7042AF KEC SOT-89 TP RESET IC	KEC	QI
1	21	0IST1KE005A	IC, STANDARD LOGIC	KRC1065 KEC SOT-23 TP TRANSISTOR	KEC, CHANGJIANG	-
-	22	-	-	-	-	-
-	23	-	-	-		
1	24	6212BB3245A	RESONATOR CERAMIC	CSTCR4M00G53-R0 MURATA 4.0MHZ +/- 0.5% T/R SMD	MURATA	OSC1
1	25	0CE476VH6DC	CAPACITOR,FIXED ELECTR	47UF MV 25V 20% R/TP(SMD) SMD	SAMHWA	CE2
1	26	0CE107VF6DC	CAPACITOR,FIXED ELECTR	100UF MV 16V 20% R/TP(SMD) SMD	SAMHWA	CE1
-	27	-	-	-	-	-
7	28	0CK104DK94A	CAPACITOR,FIXED CERAMIC	100NF 2012 50V 80%, -20% R/TP F(Y5V)	MURATA	CC1-CC7
2	29	0CK102DK96A	CAPACITOR,FIXED CERAMIC	1NF 2012 50V 80%, -20% R/TP X7R	MURATA	CC8-CC9
-	30	-	-	-	-	-
-	31	-	-	-	-	-
1	32	0RH2200L622	RESISTOR METAL GLAZED (CHIP)	220 OHM 1/8 W 2012 5.00% D	ROHM	R5
2	33	0RD100IE672	RESISTOR METAL GLAZED (CHIP)	1K OHM 1/8 W 5% 2012 R/TP	ROHM	R3, R4
1	34	0RD200IE672	RESISTOR METAL GLAZED (CHIP)	2K OHM 1/8 W 5% 2012 R/TP	ROHM	R2
6	35	0RD470IE672	RESISTOR METAL GLAZED (CHIP)	4.7K OHM 1/8 W 5% 2012 R/TP	ROHM	R1, R7, R21-R24
1	36	0RD100AE672	RESISTOR METAL GLAZED (CHIP)	1M OHM 1/8 W 5% 2012 R/TP	ROHM	R6
9	37	0RJB200H672	RESISTOR METAL GLAZED (CHIP)	820 OHM 1/2 W 5% 2012 R/TP	ROHM	R8-R16
2	38	0RH200IL622	RESISTOR METAL GLAZED (CHIP)	2K OHM 1/8 W 2012 5.00% D	ROHM	R17,R19
2	39	0RH1000L622	RESISTOR METAL GLAZED (CHIP)	100 OHM 1/2 W 5% 2012 R/TP	ROHM	R18-R20
-	40	-	-	-	-	-
1	41	0DZ9M001BBA	DIODE ZENERS	RLZ OHM R/TP LL0S(LL-34) 500MW 5.6V 20MA .PF	ROHM	ZD1
7	42	0DSRM0006BA	DIODE SWITCHING	RLS4148 ROHM R/TP LL0S(LL-34) 75V 450MA 2000MA	ROHM	DI07-DI13
-	43	0DD414B09AA	DIODE SWITCHING	IN4149 26 MM	PYUNG CHANG DELTA	-
-	44	-	-	-	-	-
4	45	6327JB800IA	DISPLAY LED ASSEMBLY	LN4023-13EWRS GREEN 2.1V 1.7MCD	LEDTECH	SEG1, SEG2
5	46	0DLLE0059AA	LED	LTB323-41-BCN 2.1V 13 TP GREEN	LEDTECH	LI02-LI06
-	47	0DLLE0059AA	LED	LTB323-41-BCN 2.1V 13 TP GREEN	LEDTECH	LI01,LI07
1	48	6908JB3002D	BUZZER	PQ2722207PL-20C-2000 SUNWAY PIEZO 2KHZ 80DB (CHINA)	SUNWAY	BUZZER
-	49	-	-	-	-	-
-	50	6600RRT005A	SWITCH TACT	KPS-1105AM KYUNG IN(HK) 12VCD 50 MA SMD	KYUNG IN	-
5	51	6600JB8004A 6600RRT002K	SWITCH TACT	KPT-119R JTP1230A JEIL 12V DC 50MA	KYUNG IN JEIL	SWI02-SWI06
2	52	6600JB8004A 6600RRT002K	SWITCH TACT	KPT-119R JTP1230A JEIL 12V DC 50MA	KYUNG IN JEIL	SWI01,SWI07
2g	53	SS0000008AA		SR-34 PB FREE, LFM-48	HUISUNG	-
5g	54	SS0000019AA	Metal cream	LFM-48W TM-TS PB FREE HEESUNG METAL CREAM SNAGCU SN+3.0AG+0.5CU%	HUISUNG	-
0.5g	55				KOKI	-

8-6 PWB DIAGRAM

8-6-1 PWB Main Assembly

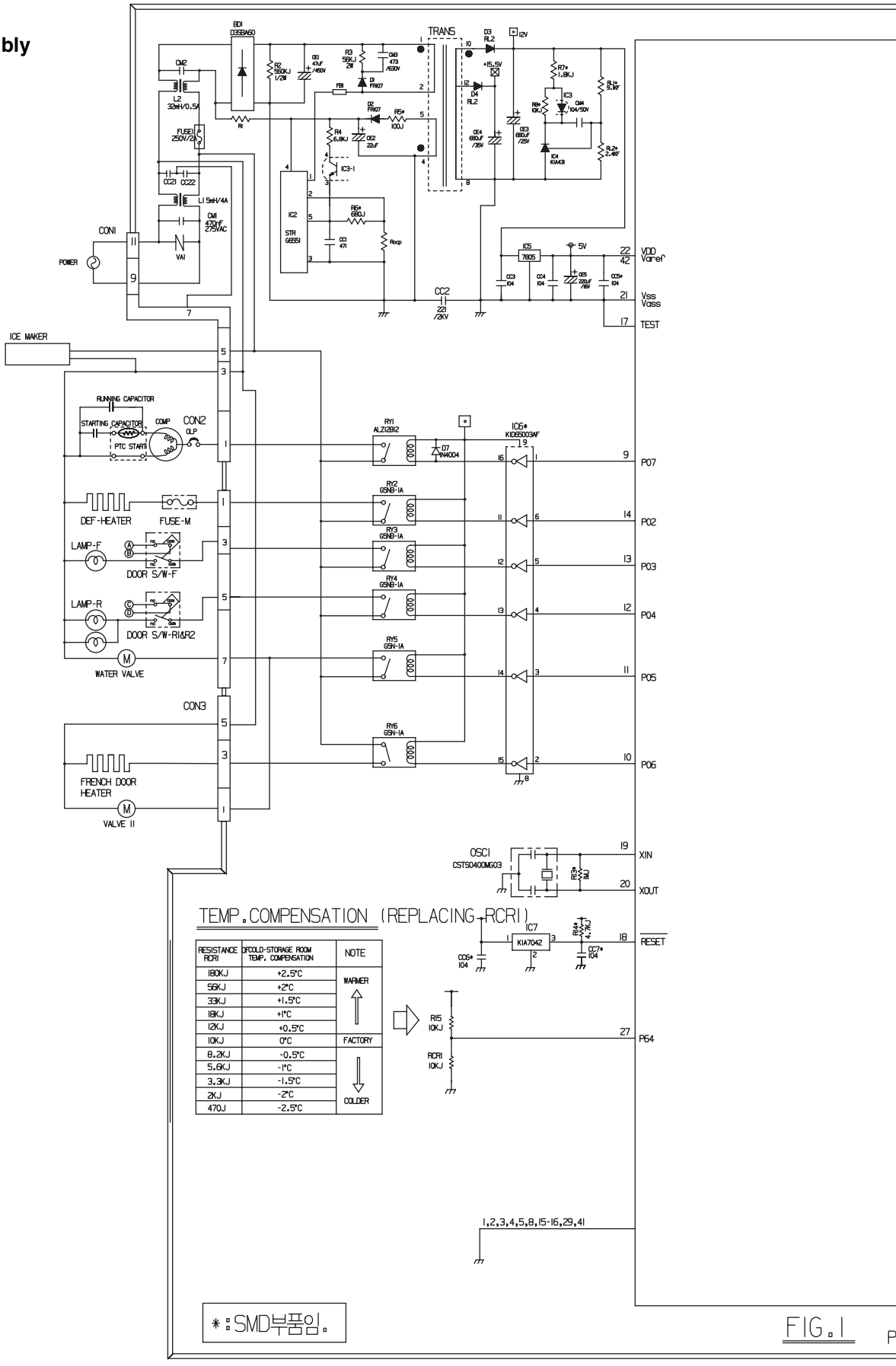
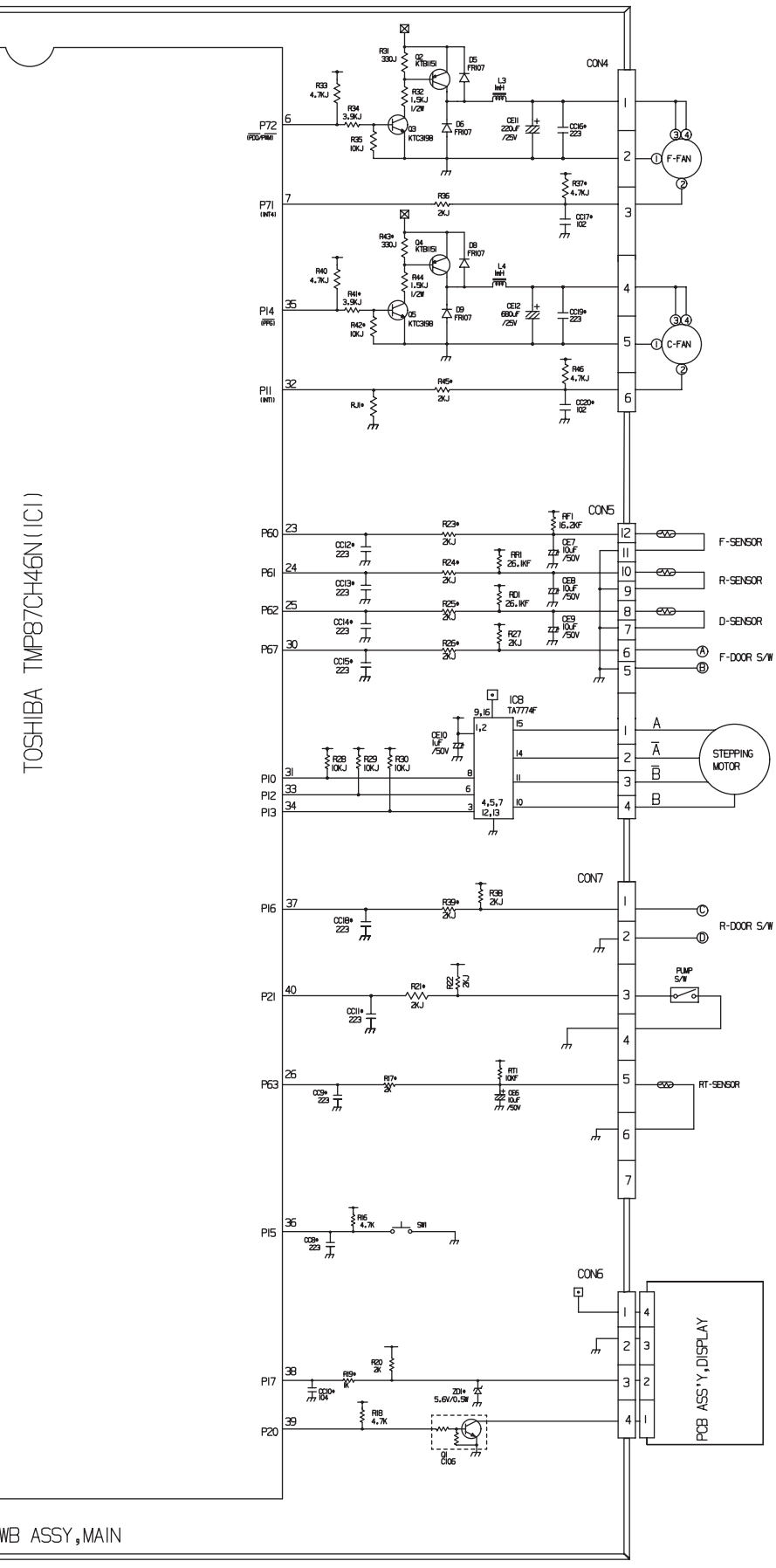


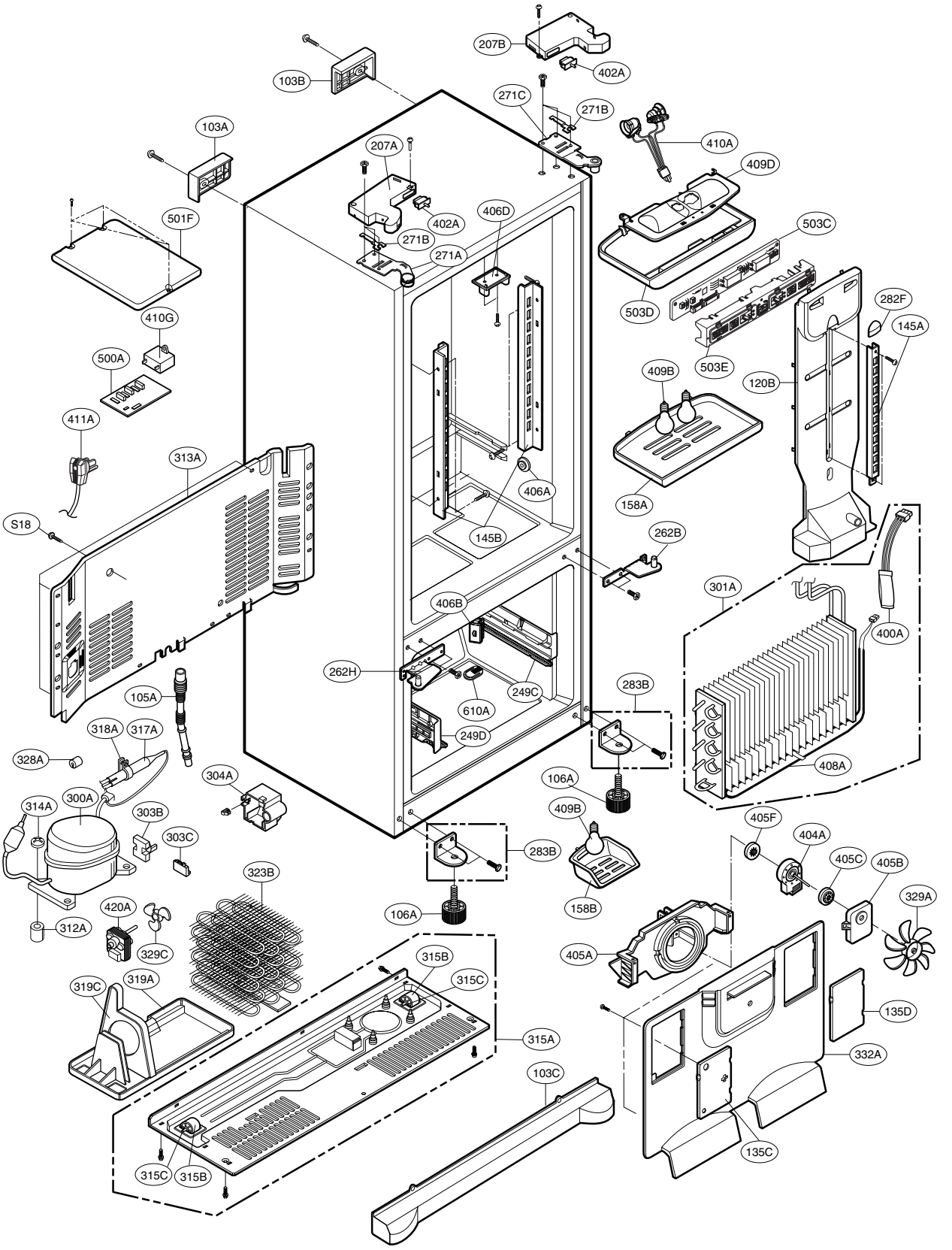
FIG.1


TOSHIBA TMP87CH46N(ICI)
CON4
CON5
CON7
CON6
IC8
TA7774F
F-FAN
C-FAN
F-SENSOR
R-SENSOR
D-SENSOR
F-DOOR S/W
R-DOOR S/W
STEPPING MOTOR
RT-SENSOR
PUMP S/W
SW1
PCB ASS'Y,DISPLAY
WB ASSY,MAIN

9. EXPLODED VIEW & REPLACEMENT PARTS LIST

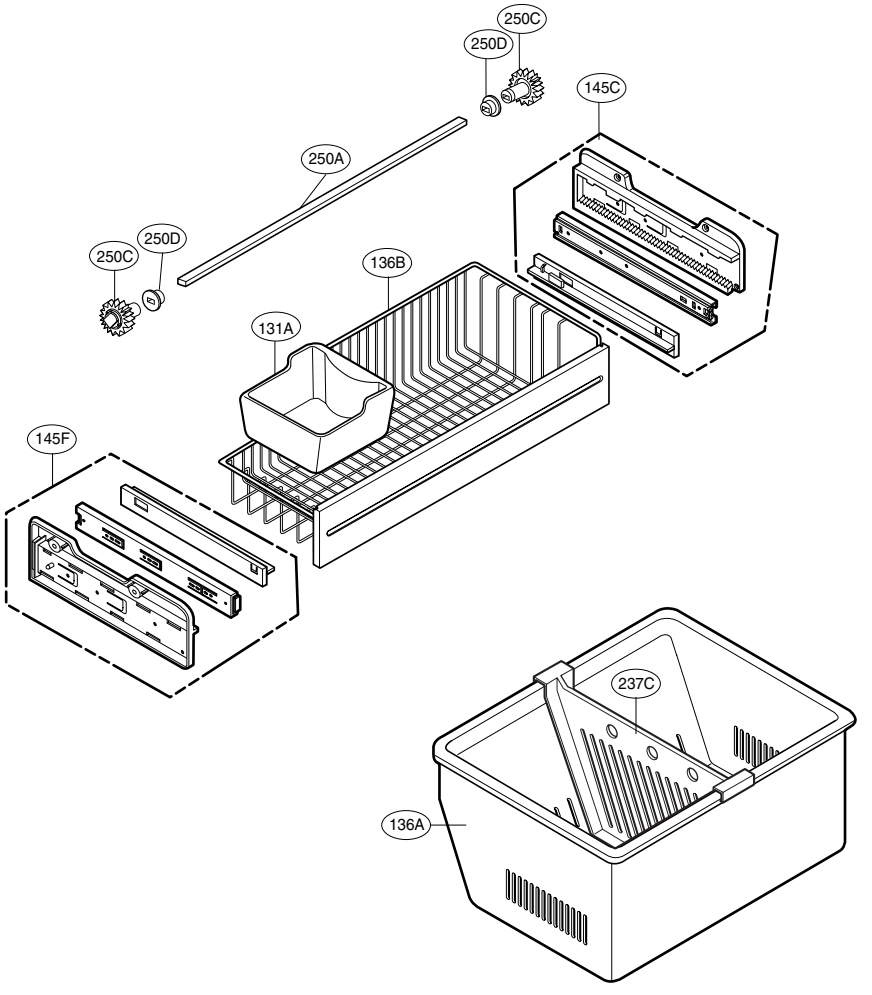
CASE PARTS

CAUTION: Use the part number to order part, not the position number.



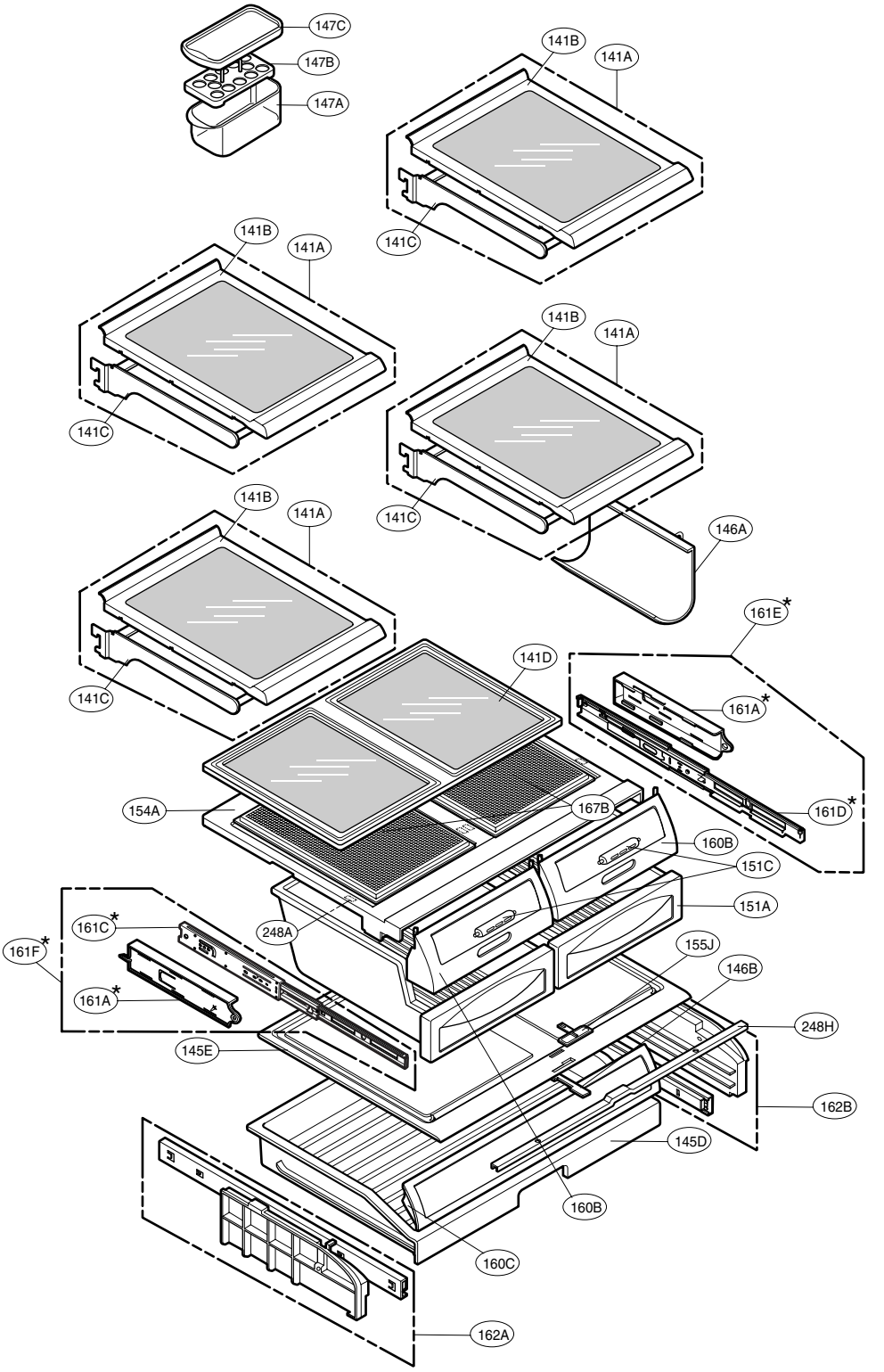
FREEZER PARTS

CAUTION: Use the part number to order part, not the position number.



REFRIGERATOR PARTS

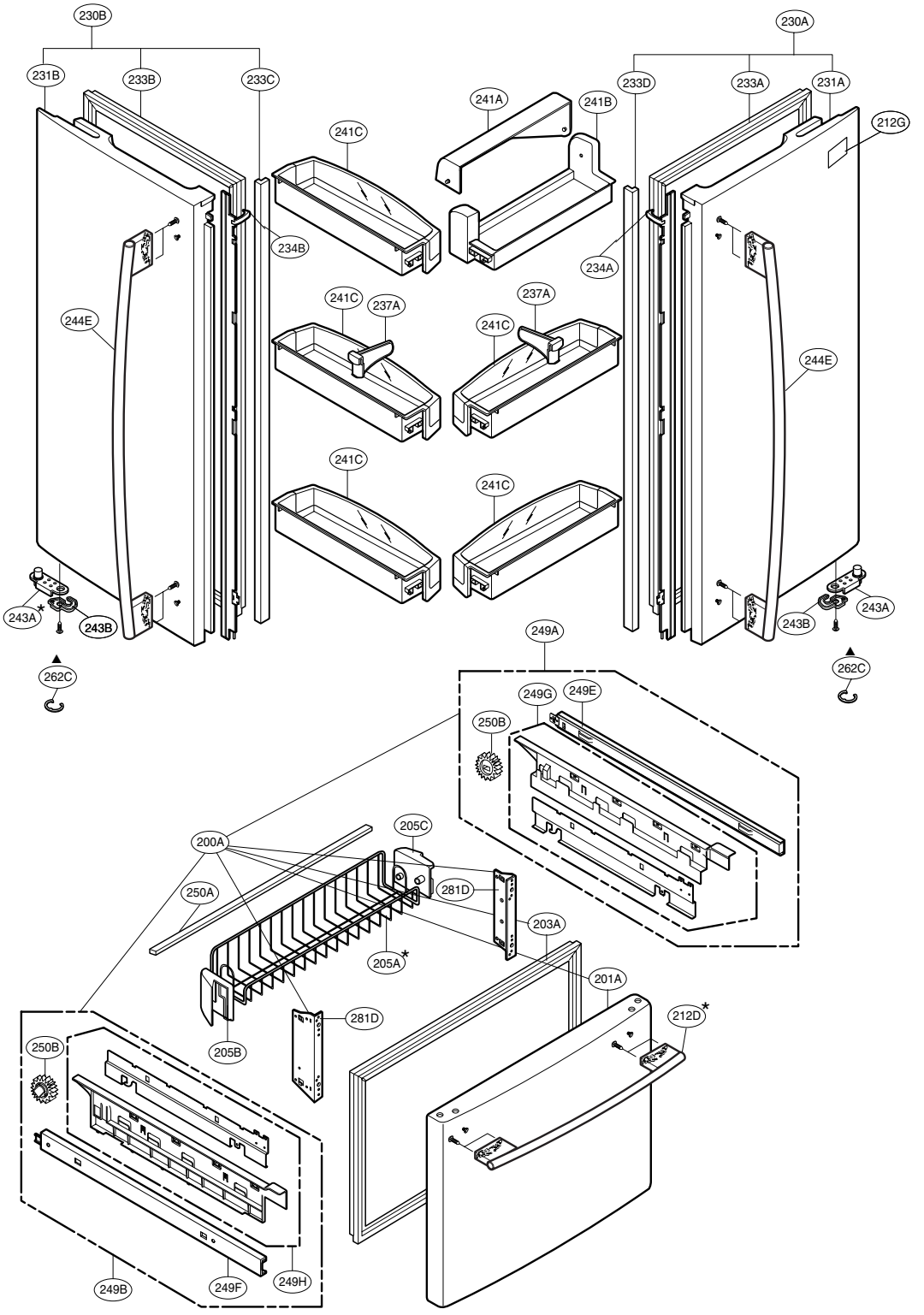
CAUTION: Use the part number to order part, not the position number.



* : on some models

DOOR PARTS

CAUTION: Use the part number to order part, not the position number.

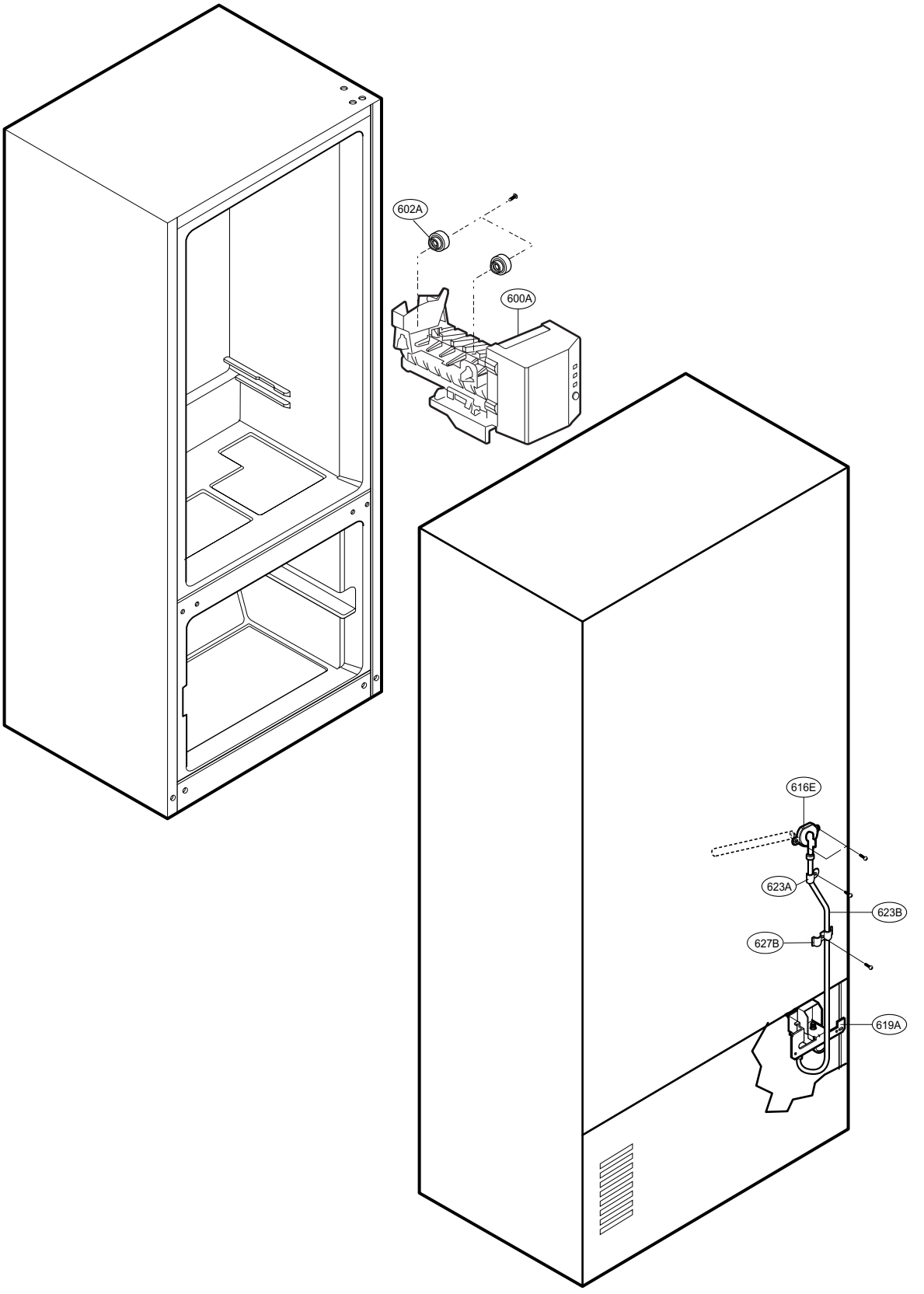


* : on some models

▲ Only for the service

WATER AND ICEMAKER PARTS

CAUTION: Use the part number to order part, not the position number.



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