

GE Consumer & Industrial  
**Service Bulletin**

December 2005

**REFRIGERATION**      **REF 05-05**  
Monogram Bottom Freezer Models  
Eliminate "Bubbling" Sound



**Warning!**

To prevent electrical shock, disconnect power to the refrigerator before you begin. Turn off the water supply. Do not operate refrigerator until the installation is complete.

The purpose of this bulletin is to address the complaint of a "Bubbling" sound on Monogram Bottom Freezer Refrigerators. This sound is similar to that of an aquarium air pump and is caused by the refrigerant passing through the oil in the accumulator. This condition is corrected by replacing the accumulator assembly with a new accumulator kit **WR49X10143**

**Models Affected:** ZIC360NRRH, ZIC360NRLH, ZICS360NRRH, & ZICS360NRLH

**Part Required:** Accumulator Kit **WR49X10143**  
(Includes Accumulator, (4) wire ties, & (4) wire clips)

**Tools required:** #2 Phillips Screwdriver  
Wire Cutter  
Brazing Torch

**Procedure:** Remove the Accumulator and replace with Accumulator Assembly **WR49X10143**. See installation instructions included with the new accumulator assembly for detailed step-by-step instructions.



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