

GE Monogram

General Electric Company Appliance Park, Louisville, KY 40225

Service Bulletin

REFRIGERATORS SxS 36" & 48" MODELS SxS 42" MODELS SINCE 1993 FROZEN FILL TUBE **REF 01-01**

FEBRUARY 2001

FROZEN FILL TUBE FILL TUBE HEATER (WR49X10028) INSTALLATION INSTRUCTIONS

All Monogram refrigerators have a fill tube heater. This 4-watt heater is wired with the defrost heater and is on only during the defrost cycle and shuts off when the defrost thermostat reaches 45°F.

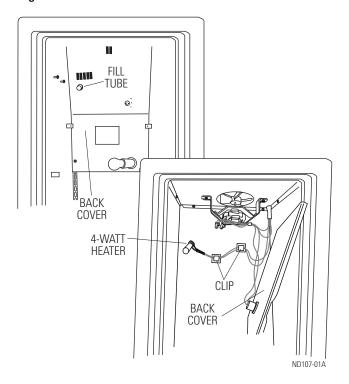
To prevent the fill tube from freezing, install Fill Tube Heater Kit WR49X10028. This kit includes a 10-watt heater with jumper terminals which allows it to cycle with the evaporator fan motor.

Kit Contains:

10-Watt Heater Installation Instructions

Follow the instructions below for proper installation of the kit:

- 1. Disconnect power before servicing.
- 2. Remove bin, shelf, icemaker and inside back cover.
- 3. Make sure all ice is removed from fill tube and grommet.



- 4. Place the 10-watt heater on the fill tube next to the original 4-watt heater.
- 5. Disconnect leads from evaporator fan motor.
- 6. Attach evaporator fan motor leads to the piggyback terminals on the fill tube heater.
- 7. Attach piggyback terminal on the fill tube heater to the terminals on the evaporator fan motor.
- 8. Attach excess wire to plastic clip on back of liner.
- 9. Reconnect power to the refrigerator.
- Check to make sure evaporator fan blade is turning freely in the fan orifice and the new heater is getting warm.
- 11. Reinstall remaining parts.

