



GE Monogram

General Electric Company
Appliance Park, Louisville, KY 40225

Service Bulletin

REFRIGERATORS
SxS 36" & 48" MODELS
SxS 42" MODELS SINCE 1993
FROZEN FILL TUBE

REF 01-01

FEBRUARY 2001

FROZEN FILL TUBE FILL TUBE HEATER (WR49X10028) INSTALLATION INSTRUCTIONS

All Monogram refrigerators have a fill tube heater. This 4-watt heater is wired with the defrost heater and is on only during the defrost cycle and shuts off when the defrost thermostat reaches 45°F.

To prevent the fill tube from freezing, install Fill Tube Heater Kit WR49X10028. This kit includes a 10-watt heater with jumper terminals which allows it to cycle with the evaporator fan motor.

Kit Contains:

10-Watt Heater
Installation Instructions

Follow the instructions below for proper installation of the kit :

1. **Disconnect power before servicing.**
2. Remove bin, shelf, icemaker and inside back cover.
3. Make sure all ice is removed from fill tube and grommet.

4. Place the 10-watt heater on the fill tube next to the original 4-watt heater.
5. Disconnect leads from evaporator fan motor.
6. Attach evaporator fan motor leads to the piggyback terminals on the fill tube heater.
7. Attach piggyback terminal on the fill tube heater to the terminals on the evaporator fan motor.
8. Attach excess wire to plastic clip on back of liner.
9. Reconnect power to the refrigerator.
10. **Check** to make sure evaporator fan blade is turning freely in the fan orifice and the new heater is getting warm.
11. Reinstall remaining parts.

